



TBR002
79-04 MUSTANG UPPER TORQUE BOX REINFORCEMENT

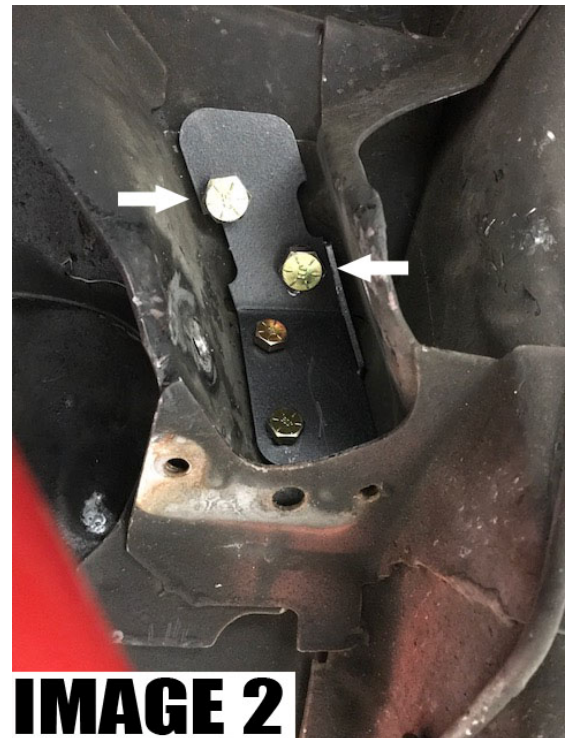
Tools required:

- Jack and jackstands
- Ratchet
- Sockets: 9/16", 18mm, 19mm
- Wrenches: 9/16", 18mm, 19mm
- Drill with 3/8" and 1/2" bits
- Rust preventative paint

NOTE: Reinforcement plates are supplied bare to give the option of welding the plates in. If you don't plan to weld the plates, paint the plates before installing with a rust preventative paint.

Installation:

1. Remove rear seat by pulling the front of the seat upward. Remove upper section of rear seat.
2. Lift rear of vehicle and position jackstands under the frame rails. Allow the rear end to hang and support with jack.
3. Using 18mm socket and wrench, remove upper control arm bolts from chassis.
4. Using 1/2" drill bit, drill upward through the factory hole in the upper torque box through the floor pan as shown in **IMAGE 1**. **NOTE: Holes need to be drilled as straight upward as possible.**
5. Position lower reinforcement plate as shown in **IMAGE 2** and install the two 1/2" bolts.



6. From inside the vehicle, position the upper reinforcement plate as shown in **IMAGE 3** and install the angled spacers, followed by the 1/2" washer and 1/2 lock nut.

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continued

7. Using the lower reinforcement plate as a template, drill two 3/8" holes and install two 3/8" bolts as shown in **IMAGE 4**.

8. Install 3/8" washers and 3/8" lock nuts as shown in **IMAGE 5**.





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continued

9. If welding, weld areas shown in **IMAGE 6** and paint both plates and weld area with rust preventative paint as shown in **IMAGE 7**.

10. Reinstall upper control arm bolts and back seat.

