

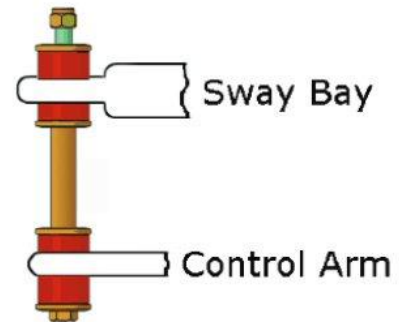


SB031 INSTALLATION INSTRUCTIONS

1978-1987 GM G-Body

FRONT

1. Lift the front of the vehicle and safely support with jack stands under the frame rails.
2. Remove the sway bar end link nuts on the ends of the sway bar and remove the end links.
3. Using a 10mm socket (some applications used a 13mm socket), remove all (4) bolts on the sway bar mounting saddles then remove the sway bar.
4. Lube the inside of the 1.25" diameter sway bar bushings and install them over the BMR sway bar.
5. Slide the provided saddles over the bushings then install the bar to the frame using the factory hardware.
6. Assemble the new end links on the sway bar and connect them to the A-arms as shown in **IMAGE 1**. Tighten using two 9/16" wrenches.
7. Lower vehicle.





SB031 INSTALLATION INSTRUCTIONS

REAR

1. Lift the rear of the vehicle and safely support with jack stands under the frame rails.
2. If the vehicle came equipped with a factory rear sway bar, remove the sway bar by un-bolting it from the control arms.
3. If your vehicle did not come with a factory rear sway bar you must either upgrade to an aftermarket set of lower control arms or upgrade your factory control arms with the reinforcements shown in **IMAGE 1**.
4. Using the provided hardware, bolt the BMR sway bar to the lower control arms and tighten the bolts with a 5/8" wrench and socket.
5. Lower vehicle.

