



MM332 INSTALLATION INSTRUCTIONS

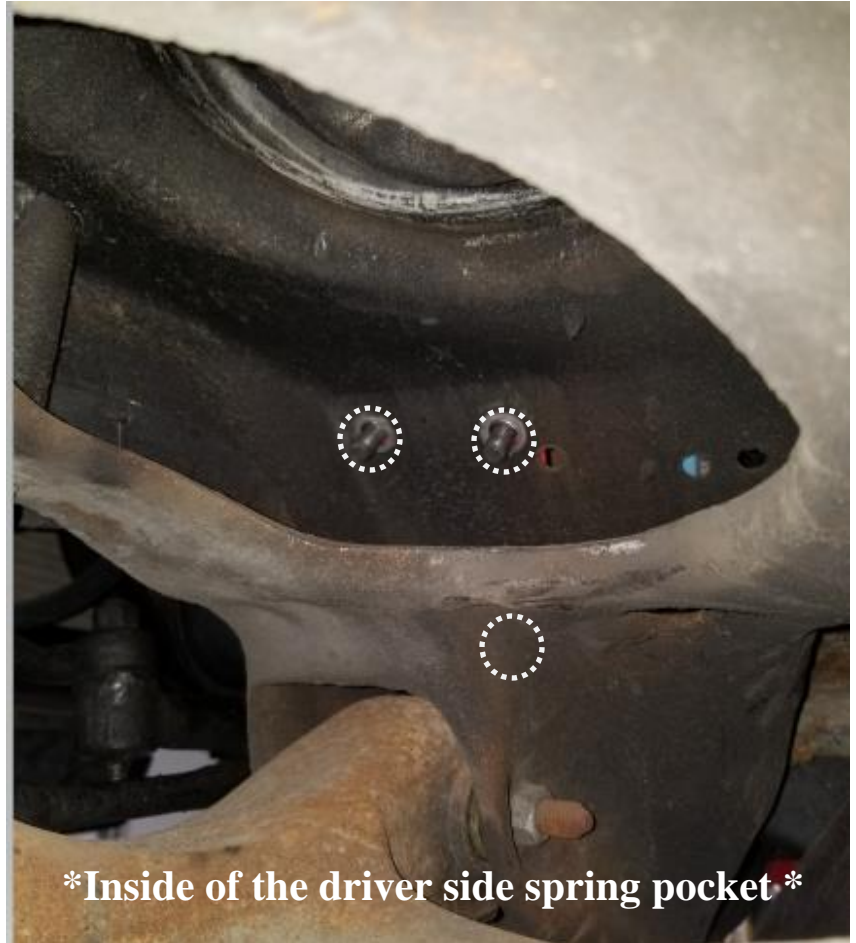
3rd Gen Poly Motor Mounts

Tools required:

- Basic Hand Tools and Socket Set
- Jack and Jack Stands

Instructions:

- 1) **REMOVE THE NEGATIVE BATTERY TERMINAL LEAD TO CUT POWER FOR THE ENTIRE VEHICLE.**
- 2) Raise the vehicle and support on jack stands on the frame.
- 3) Depending on how much access you have to remove the nuts on the back side of the motor mounts, you may have to remove the coil springs as shown in IMAGE 1.
- 4) Using a jack and block of wood, support the motor on the balancer and take weight off the motor mounts.
- 5) Using a 5/8" and 11/16" wrench and socket, loosen the thru bolt connecting the motor mount to the motor stand.
- 6) Using a 13mm socket and wrench, remove the three (3) screws holding the motor stand to the block and remove the three (3) nuts and bolts holding the mounts the k-member on each side.



NOTE: Both the motor mount and the motor stands need to be removed together at the same time.

- 7) The passenger and driver motor stand look very similar, but are different, please take note of which mount is which. SEE IMAGE 3 and 4.
- 8) Outside of the vehicle, remove the thru-bolt and install your new motor mount with a thru-bolt the same way it was removed.
- 9) Re-install the motor mounts and fasten all bolts. Torque to the specs listed below.

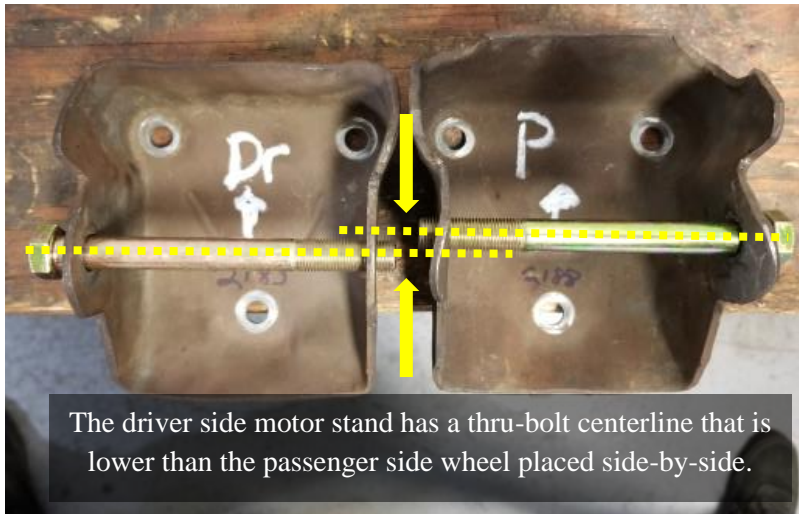


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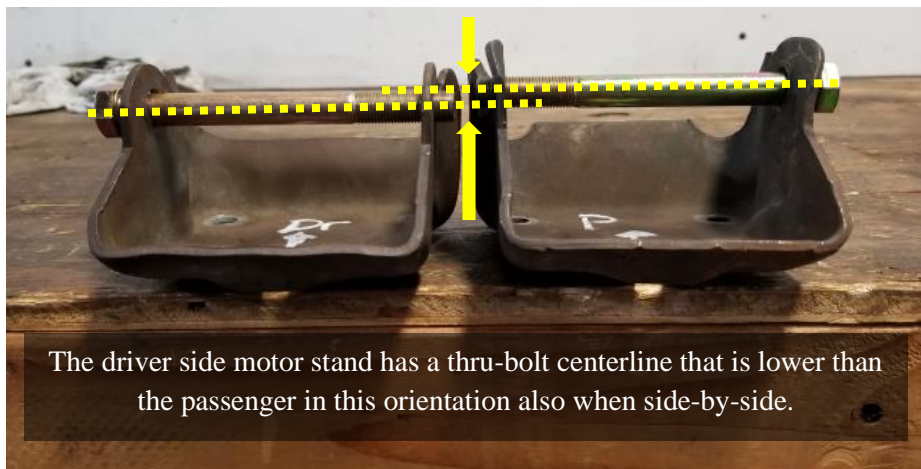
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Torque Specs:

- Motor Stand to Block – 40ftlbs
- Motor Mount to K-Member – 40ftlbs
- Motor Mount to Motor Stand Thru Bolt – 55ftlbs



The driver side motor stand has a thru-bolt centerline that is lower than the passenger side wheel placed side-by-side.



The driver side motor stand has a thru-bolt centerline that is lower than the passenger in this orientation also when side-by-side.