

EN001 INSTALLATION INSTRUCTIONS

INSTALLATION:

1. Lift the rear of the vehicle and safely support with jack stands under the frame rails allowing the rear end to droop.
2. Remove the wheels/tires to gain work access.
3. Using a 15mm socket, remove the sway bar end links up on the body.
4. Place a jack under the rear end then disconnect the shocks using a 15mm socket.
5. Lower the rear end to gain access to the upper control arm.
6. Using a 21mm socket, remove the upper control arm bolt at the rear end.
7. Lower the rear end as far as it will go.
8. Using a 1-1/2" Hole saw on a drill, cut out the rubber in the factory bushing, leaving the outer sleeve intact. **(IMAGE 1)**
9. Once the bushing core has been removed, use a file or die grinder to remove the remaining rubber pieces from inside the outer sleeve.
10. Lube up the bushings then push the passenger side bushing into the shell from the drivers' side as shown in **IMAGE 2**. Use a 21mm deep socket to drive the bushing through the shell.
11. Push the driver's side bushing into the shell then both outer bushings. **IMAGE 3**
12. As shown in **IMAGE 4**, use a C-clamp to install the inner sleeve.
13. Re-assemble the suspension in the reverse order.
14. Re-install the wheels/tires and lower the vehicle.

