

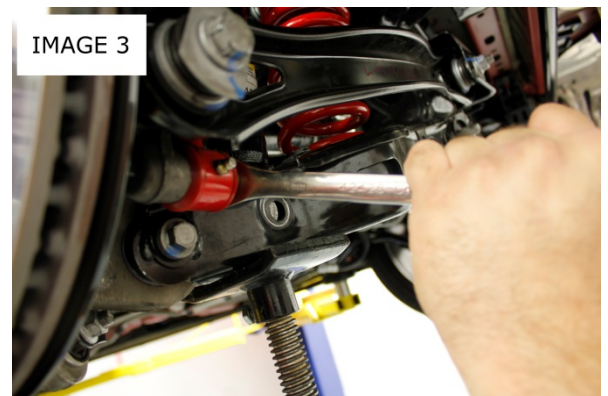
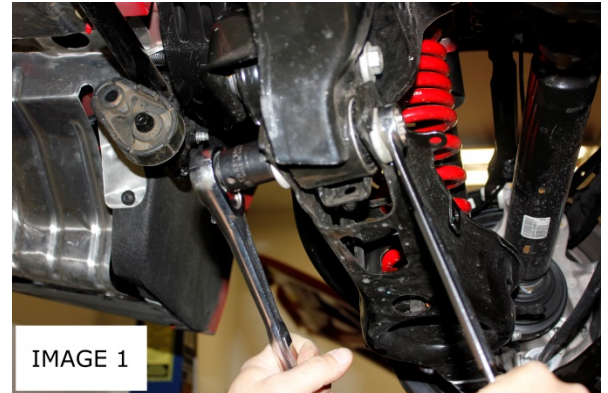
BK067 – LOWER CONTROL ARM BEARING

RECOMMENDED TOOLS:

- Jack and jack stands
- 3/8" drive impact or ratchet
- 15mm and 18mm sockets, deep well
- 15mm and 18mm wrenches
- Mallet

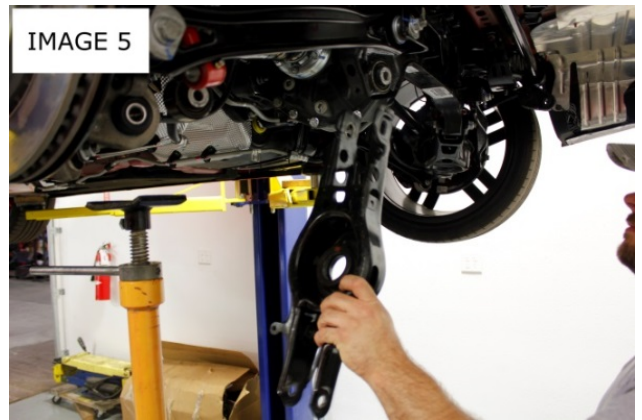
INSTALLATION:

1. Lift the rear of the vehicle and support with jack stands under the frame rails. Ensure your jack and jack stand placement doesn't interfere with the removal of the lower control arm.
2. Support the lower control arm using a stand or hydraulic jack then, using an 18mm socket and wrench, loosen the innermost bolt on the rear control arm as seen in **IMAGE 1**.
3. Using a 15mm socket and wrench, remove the nut and bolt holding the shock in place. **IMAGE 2**.
4. Using a 15mm wrench, remove the sway bar end link from the rear spindle. **IMAGE 3**.
5. Using a 15mm socket and wrench, remove the outermost nut and bolt as seen in **IMAGE 4**.



BK067 – LOWER CONTROL ARM BEARING (Continued)

6. Slowly lower the stand/jack from under the control arm, and remove the spring and control arm as seen in **IMAGE 5**.



7. Starting out with a 1/4" drill bit, drill all the way through the stock bushing parallel to centerline as seen in **IMAGE 6**. Step up drill bits until 3/8". This should be adequate to cut the side of the bushing allowing it to be driven out.



8. Drive out the original bushing with a hammer once drilled. **IMAGE 7**.

9. Drive bearing housing in from the rear of car with a dead blow hammer or mallet. **IMAGE 8**.

10. Install both bearing spacers and replace lower control arm.

11. Follow same instructions to install the opposite side, and then repeat steps 1-6 in reverse. Torque bolts to 55 ft/lb.

