

Rear Outer Control Arm Bushings BK004

Required Tools:

- Hydraulic jack and 2 stands (lift optional but recommended)
- Wrenches – 15mm, 18mm
- Sockets – 18mm, T30 Torx
- Pry-bar

Installation:

1. Lift vehicle and support with stands under the rocker jack points shown in **Image 1**.
2. Remove both rear wheels.
3. Using an 18mm wrench and socket, remove the outer mounting bolt on the trailing arm then pull down the arm to provide access to the control arm. See **Image 2** below.



4. Using an 18mm wrench and socket, remove the lower shock mounting bolt from the control arm. See **Image 3** above.
5. Disconnect the sway bar end-links using a 15mm wrench and T30 torx bit. See **Image 4**.
6. Using an 18mm wrench and socket, remove the outer mounting bolt on the control arm and lower the control arm to provide access to the bushing.



NOTE: it may be easier to put a bottle jack under the spindle and raise the spindle to gain access to the bushing.

Rear Outer Control Arm Bushings BK004 (Continued)

7. Using a bushing removal tool, press the OE bushing out of the spindle.
8. Insert the BMR polyurethane bushing halves.
9. Lube the inside of the BMR bushings then install the center sleeve.
10. Lift the control arm back into place and insert the bolt.
11. Torque to 85 ft/lbs.
12. Insert the shock bolt and torque to 85 ft/lbs.
13. Re-connect the sway bar end-link and tighten
14. Mount the trailing arm and insert the mounting bolt. Tighten to 85 ft/lbs.
15. Mount wheels and lower vehicle.