



Installation Instructions for
MAGNUM GRIP SHIFTER HANDLE
 for 2011-2015 TOYOTA TACOMA
 with AUTOMATIC TRANSMISSION
 Catalog # 81090



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	4001720-88	MAGNUM GRIP SHIFTER HANDLE BODY, TOYOTA TACOMA, 05-15	1
2	4001492-88	MAGNUM GRIP SHIFTER PLATE, LEFT, DIAMOND KNURL, BLACK	1
3	4001495-88	MAGNUM GRIP SHIFTER PLATE, RIGHT, DIAMOND KNURL, BLACK	1
4	3401537	SCREW, SOCKET, FLAT HEAD, 6-32 × 5/16", STAINLESS	4
5	3401543	SET SCREW, CONE POINT, 10-32 × 1/4", 18-8 SS	4

Before starting, take a moment to read and understand these instructions before installing your B&M Magnum Grip Shifter Handle. Use the parts drawing and list (front page) to verify your kit's contents. In the unlikely event of missing parts, please contact B&M Technical Support for replacements.

We highly recommend that you retain all factory parts.



1. **Turn off your vehicle's ignition and set the parking brake.** Remove the stock shifter handle by rotating it counter-clockwise on the shifter stick.



4. Properly align the shift handle by backing it up slightly, then tighten all four set screws.



2. Thread the 4 set screws (Item 5) into the shifter handle body (1) until they are almost flush with the handle body. (Two screws each side.)



5. Install the left and right side plates (2) and (3) with the 4 flathead screws (4). (Two screws each side.)



3. Thread the handle body all the way on to the shifter stick.



Congratulations, the installation of your B&M Magnum Grip Shifter Handle is now complete!