



INSTALLATION INSTRUCTIONS
Part No. 80715
QUICK RELEASE MOUNT BRACKET
for B&M PRO STICK™ SHIFTERS



DESCRIPTION	QTY
MOUNT BRACKET, PRO STICK, QUICK-RELEASE	1
PIN, QUICK-RELEASE, 1/4" DIA × 3" REACH	2
SPACER, NYLON, 1/4" I.D. × 1/8" THK	1

REVIEW THE INSTRUCTIONS AND VERIFY THE KIT CONTENTS

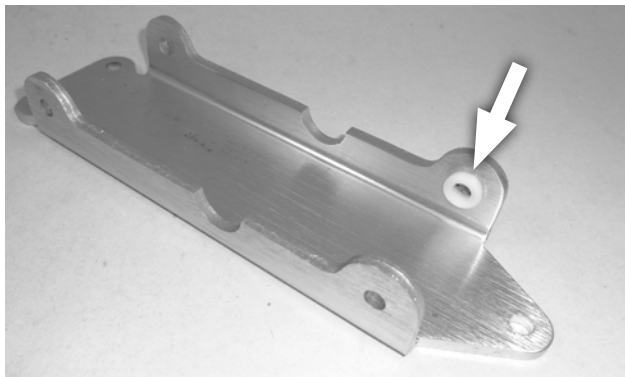
Before starting, take a moment to read and understand these instructions.

Verify your kit's contents. In the unlikely event that any parts are missing, please contact B&M Technical Support for replacements.

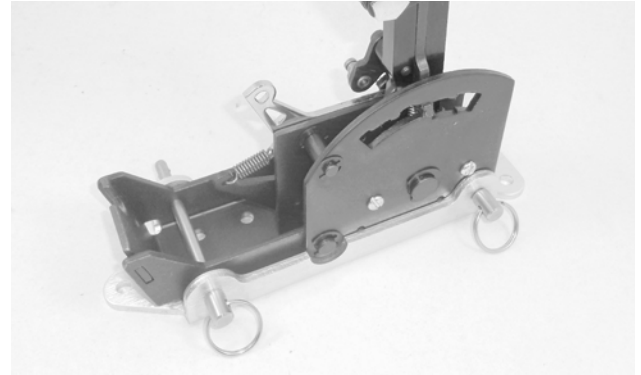
MATERIALS REQUIRED

- Nylon-compatible epoxy or CA (cyanoacrylate) adhesive

INSTALLATION



1. **Bond the 1/8" thick nylon spacer** to the inside surface of the mount bracket's front left hole and allow to dry thoroughly.



2. **Pin the shifter to the bracket** with the two quick release pins.
3. **Locate the assembled shifter and bracket in your vehicle.** Pull the carpet (if any) away from the floorboard where the shifter will be mounted. If the vehicle has a bench seat, move it to the full forward position. Then place the shifter and bracket on the floor, locating it for ease and convenience of operation.

When the shift handle is pulled fully rearward, there must be at least 1" clearance between the handle and the seat when the seat is in the full forward position. Make sure the handle will clear the dash and seat when it is pushed forward and rearward.

When you are satisfied with the position of the shifter, mark the location of the bracket's three mount holes on the floor.

4. **Drill three 9/32" mount holes** through the floor.

NOTE: If your vehicle's floor is too thin to properly support the shifter mechanism when installed, fabricate a sheet metal stiffener to reinforce it.
5. **FOR NEW SHIFTERS:** Put the shifter and bracket in place, and temporarily hold them with three of the **1/4-20 × 1-1/4" screws** that came with the shifter. Follow the shifter instructions to mark and drill the cable hole, install the microswitch(es), and assemble the cable and shifter.
6. **Unpin the bracket from the shifter and bolt it to the floor** using three of the **1/4-20 × 1-1/4" screws, lock washers and nuts** that came with the shifter. Then pin the shifter back to the bracket.

7. **FOR NEW SHIFTERS:** Continue installing the shifter according to its instructions.

NOTE: If using the B&M aluminum cover along with this QR mount bracket, do not use the 4 cover spacers that come with the shifter.

KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCE

B&M Performance & Off-Road maintains a highly-trained technical service department to answer your technical questions, provide additional product information and offer various recommendations.

