

#### **BX2622**

## 2011-15 Ford Fiesta (No EcoBoost) Installation Instructions

Please read BOTH these Installation Instructions and the General Instructions prior to installing or operating this equipment.

- Blue Ox® towing products and accessories are intended to be installed by Blue Ox® Dealers who are familiar with our products and have the equipment and knowledge necessary to do " it work".
- 2. Many Blue Ox® baseplates are designed to use existing holes and hardware to mount the baseplate to the towed vehicle. Even though bolts are there, do not assume they are adequate for baseplate mounting. Always use the hardware supplied in the hardware kit and existing hardware as specified in the installation instructions.





Attachment Tab Height: 13-3/4"

Attachment Tab Width: 20"

## **Bolt Torque Specifications**Torque in Foot-Pounds for Inch Bolts

<b>Bolt Size</b>	Grade 5	Grade 8
1/4"	10	14
5/16"	19	29
3/8"	33	47
7/16"	54	78
1/2"	78	119
5/8"	154	230
3/4"	257	380

# **Bolt Torque Specifications**Torque in Foot-Pounds for Metric Bolts

Bolt Size	Grade 8.8	Grade 10.9
6MM	6	8
8MM	16	22
10MM	31	40
12MM	54	70
14MM	89	117
16MM	161	230
18MM	222	318

# **WARNING**

Failure to read and follow these instructions could result in separation of the towed vehicle from the tow bar, causing property damage, loss of towed vehicle, personal injury or death.

Reference your vehicle owner's manual for manufacturer's towing specifications.

#### BX2622

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**Instruction Notes:** The headlights, fascia and windshield washer fluid reservoir are removed and reinstalled for the baseplate installation. Some drilling and trimming is required.

Note: When installing baseplates manufactured prior to 12/1/13 onto 2014 models, the front portion of the sideplates will need to be ground back to the crosstube for clearance of the fascia.

Place all components that are removed on a flat, sturdy surface. All items will be reinstalled unless otherwise noted after the baseplate is installed.

The dimensional variations between otherwise identical vehicles can be considerable. While the baseplate was designed for easy installation, it may be necessary to tailor the baseplate slightly to compensate for vehicle manufacturer's tolerances.

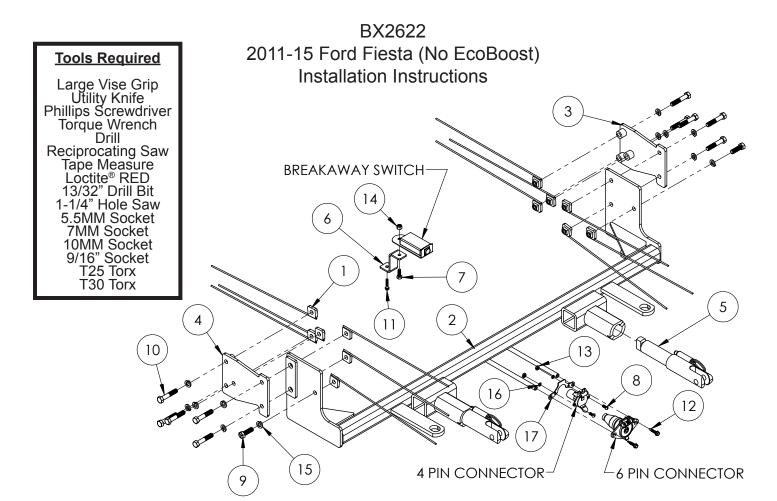
The BX8869 Tail Light Wiring Kit is recommended for this vehicle.



Drill a hole according to the tail light wiring kit instructions.

## **NOTICE**

- Handling of some cosmetic parts when installing this product may require the use of protective covers, rags, specialty tools, etc. to prevent damage.
- When using power drills be aware of the dangers of torque and drill bit length.
- When using a reciprocating saw be aware of objects behind the cutting surface.
- Use a good quality paint to spray cut edges of frame to prevent rusting.
- Be sure that **ALL** electrical connections are plugged in and accessories are functioning properly before reinstalling the fascia.
- The baseplate is computer tested to your vehicle's GVWR, exceeding this weight will void the manufacturer's warranty.
- Be sure to use a sufficient amount of Loctite® Red on all bolt threads before tightening. Tighten all bolts according to the torque chart provided unless specified.
- Dealer or installer be certain the user receives these instruction sheets.
- If the baseplate is in an accident, it must be replaced. DO NOT use it again! An accident can
  cause unseen damage and using it again could result in more damage or serious injury. DO NOT
  use the baseplate if it is damaged or missing parts.



Item No.	Part No.	Description	Qty.
1	61-5208	3/8"-16 Nut Plate with 14" Wire	12
2	61-6786	BX2622 Baseplate	1
3	61-6787	Driver Side Support Bracket	1
4	61-6788	Passenger Side Support Bracket	1
5	62-3469	Attachment Tab with Hole	2
6	102-7056	Breakaway Bracket	1
7	201-0050	1/4"-20 x 3/4" Hex Head Bolt, Grade 5, ZP	1
8	201-0192	#10-32 1/2" Round Slotted Head Screw	2
9	201-0368		2
10	201-0444	3/8"-16 x 2" Hex Head Bolt, Grade 5, ZP	10
		#10-16 x 1" Self Drilling Screw, ZP	
12	201-0979	#12-14 x 1" Self Drilling Screw, ZP	2
13	202-0047	#10-32 Hex Nut	2
14	202-0102	1/4"-20 Hex Nylon Lock Nut, ZP	1
15	203-0010	3/8" Lock Washer, ZP	12
16	203-0054	#10 Lock Washer, ZP	2
		Electrical Bracket, ZP	
18 (not shown)	226-0046	36" Class III Baseplate Safety Cable	2
,		3/8" Quicklink , ZP	
20 (not shown)	290-0437	Black Cap Plug Receiver	2

#### **Important:**

Use only genuine factory replacement parts on your baseplate. Do **NOT** substitute homemade or non-typical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your baseplate, be sure to use a replacement bolt of the same grade (In most cases it will be Grade 5, please reference the parts list above). Replacement parts may be ordered through your nearest Blue Ox® Dealer or Distributor. Failing to follow and/ or altering these installation instructions in either installation or required equipment will void the manufacturer's warranty. Towing behind a non-motorized vehicle will void the warranty.



1. **2011-13 Models:** Remove the four (4) push pins from the top edge of the fascia. There are two (2) on each side.



2014 Models: Remove the four (4)
 Phillips head push pins from the top edge of the fascia. There are two (2) on each side.



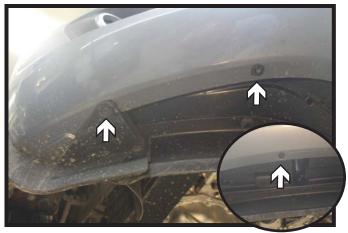
 Using a T25 Torx, remove the two (2) screws from the wheel well. Do this on both sides of the vehicle.



3. Using a 8MM socket, remove the screw from the upper edge of the wheel well. Do this on both sides of the vehicle.



4. **2011-13 Models:** Using a 5.5MM socket, remove the three (3) screws from the underside of the fascia. There is one (1) in each corner and one (1) in the middle.



4. **2014 Models:** Using a 7MM socket, remove the five (5) screws from the underside of the fascia. There are two (2) in each corner and one (1) in the middle.



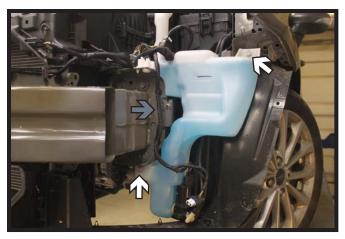
5. **2011-13 Models:** Using a T30 Torx, remove the three (3) screws from the headlight. Disconnect the electrical line and set the head light aside. Do this on both sides of the vehicle.



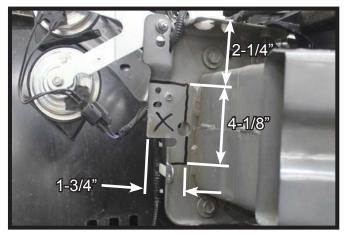
5. **2014 Models:** Using a T30 Torx, remove the two (2) screws from the headlight. Disconnect the electrical line and set the head light aside. Do this on both sides of the vehicle.



6. Using a 8MM socket, remove the two (2) screws from the edge of the fascia underneath the headlight. Do this on both sides vehicle.



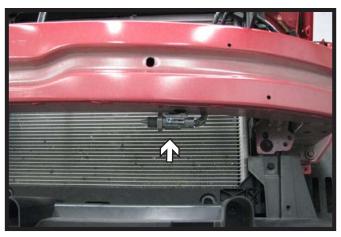
7. Disconnect the wire loom clips from the frame (gray). Using a 10MM socket, remove the two (2) screws from the washer fluid reservoir (white). Disconnect all lines and plug fluid lines. Set the reservoir aside.



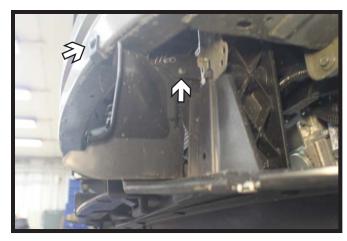
 Using a reciprocating saw, trim the face of the frame as shown for baseplate clearance. Do this on both sides of the vehicle.



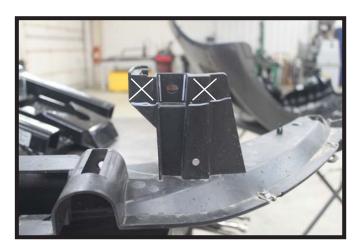
 Using a 1-1/4" hole saw, drill an access hole on top of the bumper as shown. Do this on both sides of the vehicle.



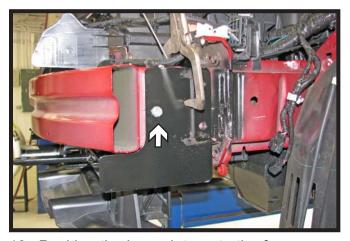
 2011-13 Models: Remove the temperature sensor from the bottom of the bumper on the driver's side.



11. **2014 Models:** Using a Phillips screwdriver, remove the two (2) screws from the plastic shroud. Do this on both sides of the vehicle.

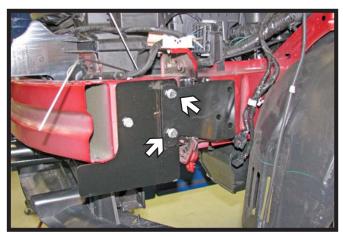


 2014 Models: Remove the two (2) screws from the plastic shroud and trim the outer portions for baseplate clearance. Do this on both sides of the shroud and reinstall.

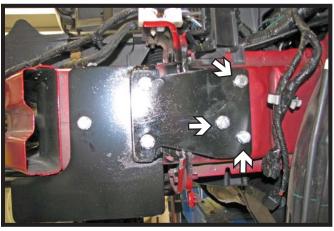


13. Position the baseplate onto the frame, flushing the top of the baseplate and the frame. Push the baseplate back as far as possible, level and clamp into position.

Using a 13/32" drill bit, drill the front hole in the baseplate thru the frame. Install a 3/8"-16 x 1-1/4" bolt with a 3/8" lock washer into the hole and a 3/8"-16 nut plate on the inside of the frame. Do this on both sides of the vehicle. Fully tighten both fasteners.



14. Using a 13/32" drill bit, drill the remaining two (2) holes thru the frame. Position the correct support plate for each side and be sure it is level with the frame. Install 3/8"-16 x 2" bolts with 3/8" lock washers into the holes and 3/8"-16 nut plates on the inside of the frame. Do this on both sides of the vehicle. Fully tighten all fasteners.



15. Using a 13/32" drill bit, drill the three (3) holes thru the frame. Install 3/8"-16 x 2" bolts with 3/8" lock washers into the holes and 3/8"-16 nut plates on the inside of the frame. Do this on both sides of the vehicle. Fully tighten all fasteners.



 2011-13 Models: Attach the temperature sensor to the baseplate crosstube with zip ties.



17. Reinstall the washer reservoir. Checking the clearance on the lower part of the reservoir making sure it is not rubbing on the baseplate. It should have minimum 1/16" clearance. If necessary pull the reservoir back and re-tighten the bolts.



18. Attach the permanent baseplate safety cables to the provided convenience link on the baseplate. The photo above shows the recommended installation of the cables to frame of vehicle. Additional options may interfere with suggested mounting; in this case, secure the cables to a solid piece of the frame as described in the instructions included with the permanent baseplate safety cables. Be sure the safety cables do not rub against any hoses or moving parts. Do this on **BOTH** sides of the vehicle.



19. Reinstall the headlights. Hold the fascia as close to its original position, mark and trim the fascia around the convenience links and attachment tabs. Reinstall the fascia.



#### **General Information**

- 1. It is the owner's responsibility to inspect all towing equipment for cracked welds, missing or worn parts and loose bolts before each towing trip. Be sure to use Loctite® Red on all bolts and tighten to the recommended specifications.
- 2. It is the owner's responsibility to hook up all towing equipment per manufacturer's instructions/recommendations.
- 3. Remove the attachment tabs when not in use (if applicable).

### **Notice To Baseplate Installer**

- 1. It is YOUR responsibility to watch for:
  - Oil cooler and air conditioner lines
  - Electrical wires and hoses
  - Missing parts or attaching points on the frame
  - \*\* If the baseplate is improperly installed and is against a wire or hose, it could cause fluid leaks or electrical shorts some time after the actual baseplate installation.

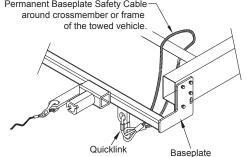
#### **Permanent Baseplate Safety Cable Installation**

Permanent baseplate safety cables are strongly recommended when towing a vehicle with a tow bar. The principle function of the permanent baseplate safety cables is to prevent the towed vehicle from breaking loose in the event the connection between the frame of the towed vehicle and the baseplate fails or becomes disconnected. The cables must be connected from the baseplate to the frame rail or cross member of the vehicle's frame. The illustrations below show the possible arrangements recommended by Blue Ox®. Each permanent baseplate safety cable must have an adequate weight rating for the towing system. The weight rating of the two (2) cables together will not qualify.

Do not mount the permanent baseplate safety cables against wires, hoses or brake lines.

These permanent baseplate safety cables should remain installed as long as the baseplate is installed on the vehicle. Permanent baseplate safety cables are to be used in conjunction with, and NOT a replacement for legally required safety cables attaching the towed vehicle to the towing vehicle.







(Baseplates with out Convenience Link Tabs)

