



INSTALLATION INSTRUCTIONS

#IM-NITICC

2016 Nissan Titan XD Crew Cab

Installation Instructions

IM-NITICC

2016 Nissan Titan XD Crew Cab

PARTS LIST

	2	Step bars	(2)	8	Hex head bolts (M8-1.25*20)
(A)	3	Front mounting brackets	(3)	24	Flat washers (8 mm)
(B)	3	Middle mounting brackets	(4)	24	Lock washers (8 mm)
(1)	16	Hex head bolts (M8-1.25*25)			

PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Starting on the driver's side. Locate front mounting location and locate (1) mount bracket B and loosely install onto rocker panel using (1) M8 hex head cap crews, (2) M8 flat washers and (3) M8 lock washers. See Figure 1.
- 3: Repeat step 2 for the rear of the driver side mount locations. Use bracket B for driver side.
- 4: Repeat step 2 for the passenger side but use mount bracket A instead of mount bracket B.
- 5: Locate step bar assembly and loosely secure onto the previously installed brackets using the provided M10 hardware. See Figure 2.
- 6: Align and adjust step bars as necessary then tighten hardware: M8 to 16-20 ft-lbs and M10 to 30-35 ft-lbs.

