



INSTALLATION INSTRUCTIONS

#IM-GMCACC

2015 Chevrolet Colorado Crew Cab

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PARTS LIST

(A)	16	Hex head bolts (M8-1.25-25mm)	(G)	2	Step bars
(B)	16	Hex head bolts (M8-1.25-20mm)	(H)	6	Mounting brackets
(C)	48	Flat washers (M8)	(I)	2	Rear Mounting brackets
(D)	34	Lock washers (M8)	(J)	2	T-bolts
(E)	18	Hex head nuts (M8-1.25)	(K)	2	Plastic Retainer Square (M8)
(F)	16	Long U-Nuts			

PROCEDURE

- 1: Read and understand instructions completely before beginning installation. Remove all old steps and hardware from truck.
- 2: Locate the driver's side step (the notched end of the step goes to the front of the vehicle).
- 3: The mounting brackets are the same for both driver and passenger sides, except the rear bracket I. Locate H and I to be used on the driver side. Looking underneath the truck at the driver side inside rocker panel there are 8 black, plastic plugs along the length of the cab. Next to the black plastic plugs are smaller holes. Remove the 8 plugs and insert provided U-Nuts. Do the same for holes directly below those in the rocker panel. See (FIG A).
- 4: Once the U-Nuts have been installed, loosely fit H brackets to inside rockers panel with provide hardware (See FIG A). Do not fully tighten. There is a 3" hole at the rear of the cab towards the front from the rear most holes in the rocket panel. This 3" hole is for the provided T-Bolt used to mount the rear bracket I. Insert the T-Bolt into the hole and use provided plastic square nut to keep the T-Bolt from falling into the hole. Loose fit the rear bracket I to the T-Bolt and U-Nuts, do not fully tighten.(FIG B)
- 5: Once step brackets are fitted, loose fit step using provided hardware (FIG C). Once step is loose fit, tighten brackets to inside rocker to 20 ft/lbs. Next, adjust bar up/down and front/back then tighten step to brackets at 30 ft/lbs. Repeat for passenger side.

