



INSTALLATION INSTRUCTIONS
#IM-FOF2CC
1999-2015 Ford Superduty Ext./Crew
Cab

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PARTS LIST

	2	Step bars	(3)	42	Flat washers (8mm)
(A)	6	Mounting brackets	(4)	18	Hex head nuts (M8-1.25)
(1)	24	Hex head bolts(M8-1.25*30mm)	(5)	6	Lrg. M8-1.25 U-Clip
(2)	24	Lock washers(8mm)			

PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Remove all old steps and hardware from truck.
- 3: Locate the driver's side step (the bent down edge goes towards the front of the vehicle).
- 4: Insert the supplied U-Clip into the holes on the inside of the rocker panel (holes may be covered by tape). Line up the vertically slotted hole in A with the installed U-Clips and insert supplied 8mm bolt with flat washer. The bottom vertically slotted hole should now line up with a hole in the pinch weld of the locate. Insert supplied 8mm bolt and flat washer, lock and 8mm nut. Hand tighten only. Refer to hole location on page 2 and figure C.
- 5: Loose fit remaining A brackets to rocker panel using supplied 8mm hardware. Refer to figure C.
- 6: Once brackets are loose fit, mount bar to brackets using supplied 8mm bolts, flat washers, flat washers and nuts, and finger tighten. Two 8mm bolt, 4 flat washers, 2 lock washers and 2 nuts hold each A to the step bar. It is easier to insert the bolts from inside the bar through A, see figure B.
- 7: Once step is loose fit, hand tighten brackets inside rocker. Next adjust bar up/down and front/back then hand tighten step to bracket. Repeat for passenger side.

