



INSTALLATION INSTRUCTIONS

#IM-FOF1CC

2015 Ford F150 Crew Cab

Installation Instructions

IM-FOF1CC

2015 Ford F150 Crew Cab

PARTS LIST

	2	Step bars	(1)	12	Hex head bolts (M8-1.25-30mm)
(A)	6	Mounting brackets	(2)	30	Lock washers (M8)
(B)	6	Rubber Isolator	(3)	42	Flat washers (M8)
(C)	6	Rubber Isolator	(4)	30	Hex head nuts (M8-1.25)

PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Remove all old steps and hardware from truck.
- 3: Locate the driver's side step (the front of the step bar has a bend down and a notch on the inside top).
- 4: On the inside rocker panel there are three mounting points, each with (3) 8mm threaded studs coming out of the panel. Hang bracket B from each of these three mounting points, aligning the studs with the mounting holes in each bracket B (FIG.A). Use provided 8mm nut, lock washers and flat washers for each stud. Use one (D) isolate in between bracket and body (Top holes) and one (C) on bottom locations on all six brackets. The factory studs may be covered in paint and need to be cleaned before the 8mm nut will install. Be careful not to cross thread the nut on the studs. Do not tighten mounting brackets to trucks to truck until step still step is mounting brackets and properly aligned.
- 5: Once B brackets are loose fit to the truck, attach step bar to brackets using provided 8mm bolts, flat washers, lock washers and nuts. Do not tighten bar to brackets, leave finger tight. Once bar is loose fit to brackets, adjust brackets and hand tighten brackets to inside rocker of truck..
- 6: Next, adjust bar up/down and front/back then hand tighten the step to the brackets. Repeat for passenger side.

