



**BLACK HORSE
OFF ROAD**

INSTALLATION INSTRUCTIONS

**Recessed Bolt Black Fender Flares
Chevrolet Silverado 1500 2007-2013**

PART # FF-CHSIL-SM-PKT-07

Chevrolet Fender Flares Set of 4

FEATURE

High quality injection molding fender flares

Made from light weight impact resistance Polypropylene, non-cracking, non-warping, 100% UV-resistant.

Factory holes -

some models may require drilling

Injection molded smooth(Not Textured) matt black finish for paintable

Professional installation is always recommended

Step 1 Before Installation

A.Fit: Fit of the flare to vehicle should be confirmed. Some filing, sanding, or cutting may be adopted for proper fit if necessary.

B.Painting: (optional) if paint is desired it must be done prior of installing flares on vehicle. Clear outer surface with a good grade degreaser.

C.Metal protection: Rust resistance paint of all exposed fasteners and bare metal should be done BEFORE installing flares. Undercoating the inner fender wells should be done AFTER flare attachments have been completed.

D.Flares may interfere with existing decals on vehicle. If you wish. Remove decals prior to installation of flares.












TOOLS FOR EASY INSTALLATION:

- 1/2" Wrench
- 7mm Socket
- 3/8" Ratchet
- #2 Phillips Driver
- Grease Pencil
- Awl (optional)

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

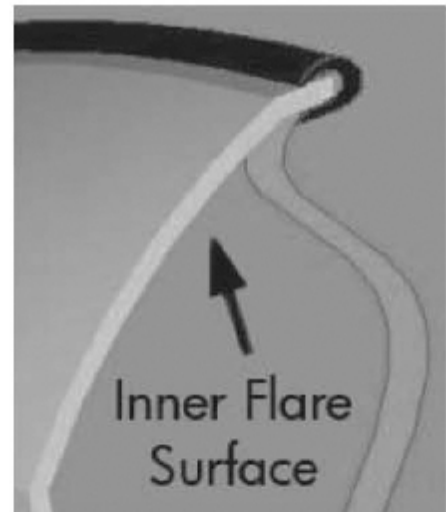
- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

- | | | | | | | |
|--|--|--|--|--|---|--|
| 1. 
CL1-0005,
Dacromet "U"
Spring Clip,
9 pcs | 2. 
SW1-0050,
10 x 5/16 Phillips
Truss Screw,
9 pcs | 3. 
MT1-0002,
1" x1" x.017"
Black Tab,
9 pcs | 4. 
SW1-0058,
#10 x 5/8" Phillips
SS Truss Screw,
4 pcs | 5. 
CL1-0022,
#10 "U" Clip,
4 pcs | 6. 
SW1-0059,
5/16 x 18 x 3/8"
SS Torx Screw,
40 pcs | 7. 
WA1-0012,
.320 x.700 x.03
SS Washer,
40 pcs |
| 8. 
NU1-0019,
5/16-18 Jam Fin.
Nylock Nut,
40 pcs | 9. 
SW1-0052,
T-45 Torx Bit,
1 pc | 10. 
GP1-0008,
Duro (NC02/S 70)
Edge Trim,
360 inches | 11. 
ET1-0002,
Edge Trim Tool,
1 pc | | | |

STEP 2 - EDGE TRIM INSTALLATION

- A) Peel two to three inches of red vinyl backing away from Edge Trim (GP1-0008) tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).
- B) Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.



Pocket Hardware Installation Procedures:



Put a Washer (WA 1-0012) on each Bolt (SW1-0059).

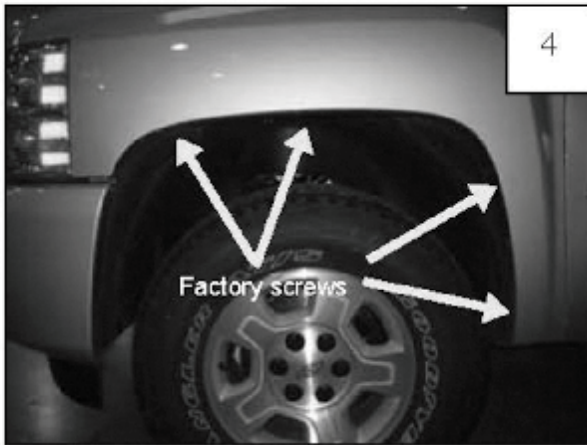


Put each Bolt/Washer combination through a pocket hole in the flare, Bolt head and Washer on the outside.



Place a Nut (NU1-0019) over the end of each Bolt and tighten, using a 1/2" wrench for the Nut and the supplied Torx Bit (SW1-0052) for the Bolt. Repeat for remaining pockets.

Front Flare Installation Procedures (Driver's Side):



Using a 7mm socket, remove four factory screws from wheel well and save for reinstallation.



Position flare on fender and reinstall the four factory screws removed in Step 4.

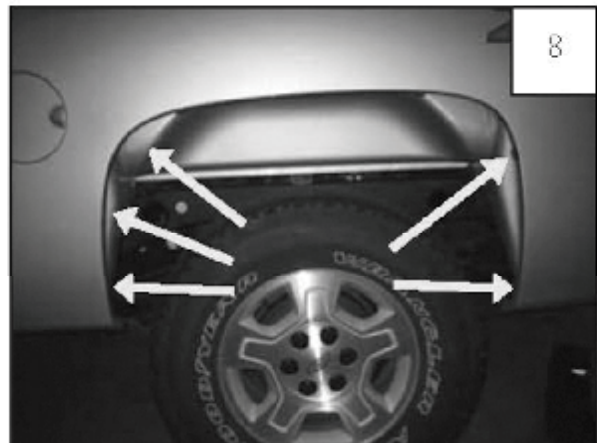


Verify fit and tighten all screws.

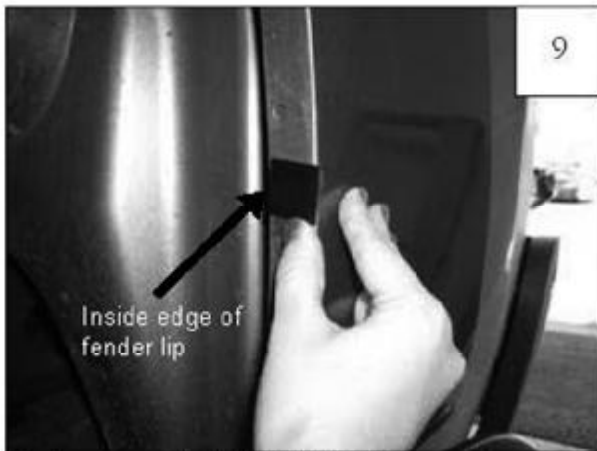
Rear Flare Installation Procedures (Driver's Side):



Holding flare in position on fender, use a grease pencil to mark the five clip locations.



Five clip locations.



Center a supplied Tab (MT1-0002) over the marks made in step 7, aligning edge of tab with inside edge of fender lip (tab may extend over outside of fender).



Slide a supplied Clip (CL1-0022) over top two factory holes. Clips may need to be adjusted to align with holes in flare. Note: Some vehicles with inner splash shield will need to remove factory fasteners in indicated locations before installing the clips.



Slide a supplied Clip (CL1-0005) over lower five tabs. Clips may need to be adjusted to align with holes in flare.



Reposition flare on fender. Start a supplied Screw (SW1-0058) through upper two hole locations and through each Clip (CL1-0022) installed in step 10. If needed, use awl to locate holes.



Start a supplied Screw (SW1-0050) through each of the remaining holes and into each Clip (CL1-0005) installed in step 11. If needed, use awl to locate holes.



Fully tighten all screws starting with the newly installed Screws (SW1-0058) in upper two hole locations while pressing in on flare to ensure it is snug against sheet metal.

Rear Flare Installation Procedures (Passenger's Side):



Holding flare in position on fender, use a grease pencil to mark the four clip locations.



Four clip locations.



Center a supplied Tab (MT1-0002) over the marks made in step 15, aligning edge of tab with inside edge of fender lip (tab may extend over outside of fender).



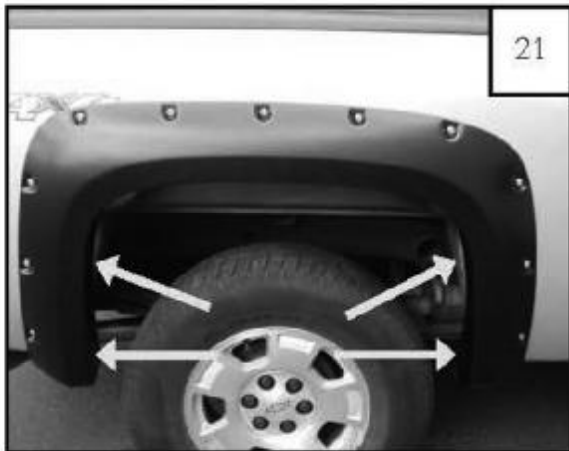
Slide a supplied Clip (CL1-0022) over top two factory holes. Clips may need to be adjusted to align with holes in flare. Note: Some vehicles with inner splash shield will need to remove factory fasteners in indicated locations before installing the clips.



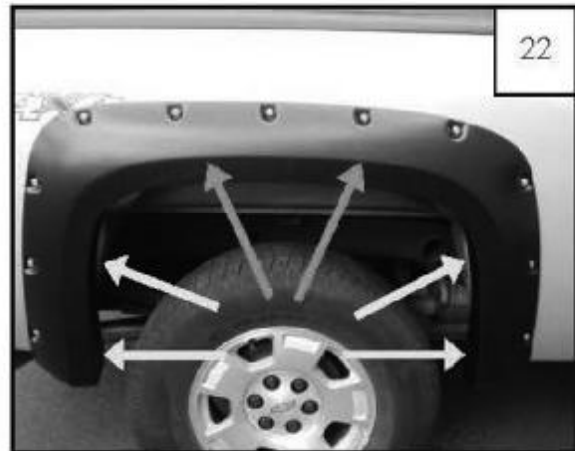
Slide a supplied Clip (CL1-0005) over lower four tabs. Clips may need to be adjusted to align with holes in flare.



Reposition flare on fender. Start a supplied Screw (SW1-0058) through upper two hole locations and through each Clip (CL1-0022) installed in step 17. If needed, use awl to locate holes.

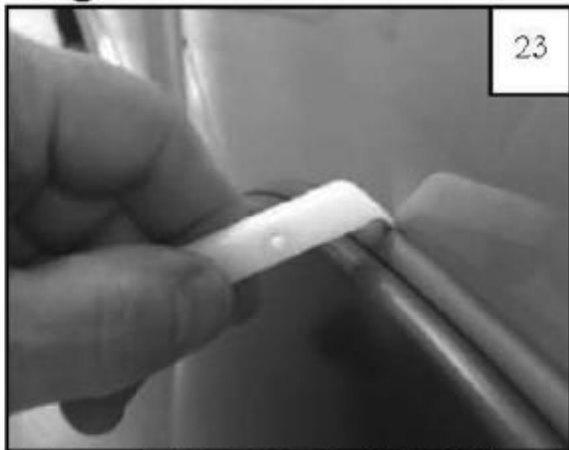


Start a supplied Screw (SW1-0050) through each of the remaining holes and into each Clip (CL1-0005) installed in step 18. If needed, use awl to locate holes.



Fully tighten all screws starting with the newly installed Screws (SW1-0058) in upper two hole locations while pressing in on flare to ensure it is snug against sheet metal.

Edge Trim Tool Procedures:



Using supplied Edge Trim Tool (ET1-0002), seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



Using flat end of supplied Edge Trim Tool (ET1-0002), seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.