

INSTALLATION INSTRUCTIONS PART#:9B083801SS\9B083801A SIDE BAR FOR 07 JEEP WRANGLER 4 DOOR

PARTS LIST

- 1 Driver Side Bar
- 1 Passenger Side Bar
- 1 Front Driver Side Bracket
- 1 Rear Driver Side Bracket
- 1 Front Passenger Side Bracket
- 1 Rear Passenger Side Bracket
- 4 10mm x 25mm Hex Head Bolts
- 4 10mm Nut Plates
- 4 10mm Lock Washers
- 4 10mm Fender Washers

- 2 8mm x 36mm Hex Bolts
- 12 8mm x 25 Hex Bolts
- 14 8mm Lock Washers
- 12 8mm Flat Washers
- 2 8mm Big Fender Washers
- 12 6MM x 25MM Button Heads
- 12 6MM Nylock Nuts
- 24 6MM Fender Washers
- 1 4MM Allen Tool

PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
- **2.** Insert a nut plate into the frame opening on the front passenger side with the nut facing up (Figure 1).
- Locate two passenger side front factory holes on the pinch weld. Attach the Front Passenger Side Mounting Bracket to the pinch weld using the included (2) 6-1.00mm x 25mm Allen Bolt, (2) 6mm Nylock Nut, and (4) 6mm Fender Washers (Figure 2). Do not tighten at this time.
- Attach the Front Passenger Side Mounting Bracket to the side panel by using the included (1) 10-1.50mm x 25mm Hex Head Bolt, (1) 10mm Lock Washer, and (1) Fender Washer (Figure 2). Do not tighten at this time.
- 5. Repeat steps 3 & 4 for Center Passenger Side, Front Driver Side, and Center Driver Side Mounting Brackets.
- 6. Locate the rear passenger side factory hole on the side panel. Attach Rear Passenger Side Mounting Bracket by using (1) 8-1.25mm x 35mm Hex Head Bolt, (1) 8mm Lock Washer, and (1) 8mm Fender Washer (Figure 3). Do not tighten at this time.
- Attach the Rear Passenger Side Mounting Bracket to the pinch weld using the included (2) 6-1.00mm x 25mm Allen Bolt, (2) 6mm Nylock Nut, and (4) 6mm Fender Washers (Figure 3). Do not tighten at this time.
- 8. Repeat steps 6 & 7 for Rear Driver Side Mounting Bracket.
- Position Passenger Side Bar onto brackets. Attach Side Bar to Mounting Brackets by using the included (6) 8-1.25mm x 25mm Hex Head Bolt, (6) 8mm Lock Washers, and (6) 8mmFender Washers (Figure 4). Do not tighten at this time.
- **10.** Level and adjust Side Bar and Brackets then tighten all hardware at this time.
- **11.** Repeat steps 9 &b 10 for Driver Side Bar.
- **12.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

