

20-21 Highlander Premium Running Board Installation Instructions.

Part Number: PR-T2072

Parts list.

- I. 6 Brackets
- II. 6 M8 65mm bolts
- III. 6 M8 T-Bolts
- IV. 12 M8 Nuts
- V. 12 Flat Washers
- VI. 12 Split ring lock washers

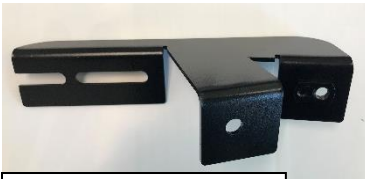
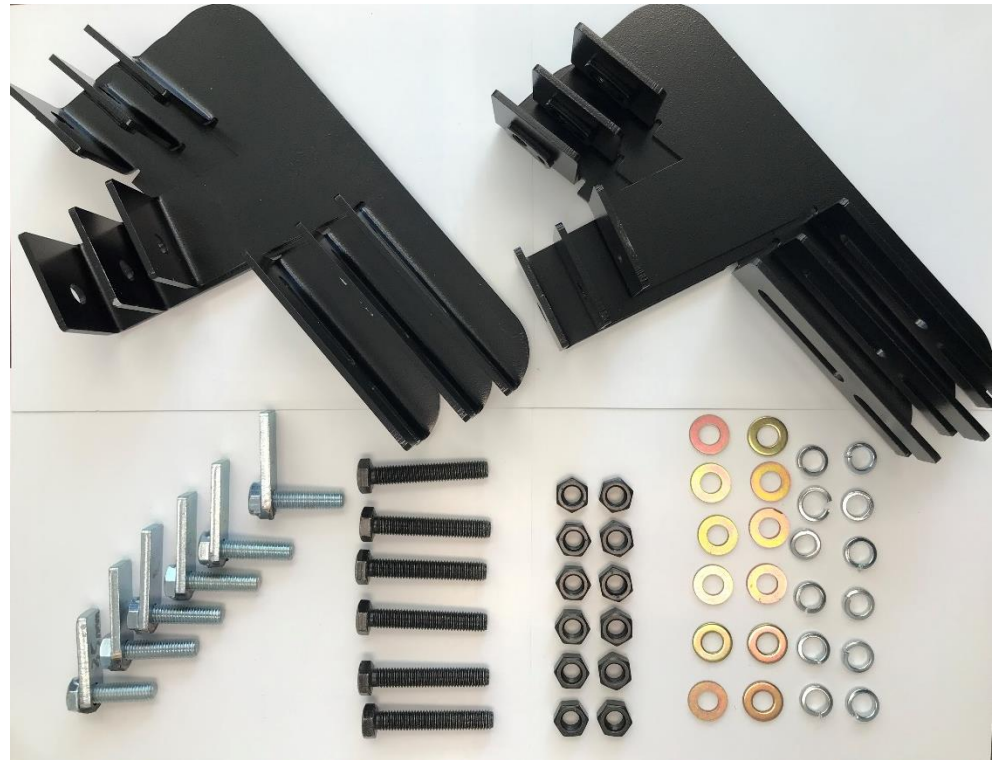


Figure I Bracket



Figure II m8 65 mm Bolts



Figure III m8 T-Bolt



Figure IV m8hex nut



FigureV Flat Washer



Figure VI lock Washer

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- 1- Locate 3 round plugs on underside of rocker panel. (Fig 1)
- 2- Remove plugs using a flat screwdriver. (fig 2)
- 3- Insert a t-bolt into each of the 3 holes. (fig 3)
- 4- Thread an 8mm bolt into the weld nut on each bracket first add 1 8mm nut, lock washer and flat washer. (fig. 4)
- 5- Attach the bracket to t-bolt using flat washer, lock washer and 8mm nut (do not tighten)
- 6- Turn the 8mm bolt counterclockwise until head of bolt rests snug against under body.
- 7- Attach running boards to brackets using hardware included with the boards.
- 8- Check alignment of the boards then tighten nuts on t-bolts
- 9- Re-check that 8mm bolts are snug against underbody then tighten 8mm nut against bracket



Figure 1



Figure 2



Figure 3



Figure 3



Figure 4



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