



INSTALLATION INSTRUCTIONS

PART #17FB23SS/17FB23A

FORD EXCURSION/SUPER DUTY F250/ F350 2/4WD 00-05

PARTS LIST

1-[FRONT BAR](#)

2-MOUNTING BRACKET

6-M10×25 HEX BOLTS

6-M10 NYLON LOCK NUTS

INSTALLING THE FRAME MOUNTING BRACKETS

REMOVE FACTORY BOLTS (LOCATED WITHIN FRONT BUMPER AREA) BUT DO NOT DISCARD THE FACTORY BOLTS. ATTACH THE PASSENGER SIDE MOUNTING BRACKETS AS SHOWN PER DIAGRAM BELOW (NOTE: YOU MUST INSTALL ONE BRACKET AT A TIME TO KEEP BUMPER FROM DROPPING TO LOW) MOUNTING BRACKETS SHOULD BE 42-1/2" APPART FROM INSIDE TO INSIDE.ONCE THE DISTANCE BETWEEN THE BRACKETS HAS BEEN SET, TIGHTEN THE FACTORY BOLTS.

INSTALLING THE FRONT BAR

LINE UP THE THREE HOLES ON THE LOWER PORTION OF THE FRONT BAR WITH THE THREE HOLES IN THE MOUNTING BRACKETS (INNER EDGE) , USE THE M10×25 HEX BOLTS , M10 LOCNUTS AND M10 FLAT WASHERS TO FASTEN FRONT BAR TO THE MOUNTING BRACKETS.ONCE THE FRONT BAR IS ATTACHED TO THE MOUNTING BRACKETS ALIGN THE LEFT AND RIGHT SIDE OF THE FRONT BAR TO THE BUMPER ONCE YOU ARE SATISFIED THAT THE LEFT AND RIGHT SIDE ARE EQUAL DISTANCE FROM THE BUMPER, TIGHTEN ALL FASTENERS.

