



BLACK FOREST INDUSTRIES B5, VW B5/5.5, C5/6 Performance Snub Mount

B5 A4/S4 (1996 - 01.5), VW Passat B5/5.5 (1998-2005), C5/6 Audi A6/ Allroad (2002 - 07),
UR S4/S6 (1993 - 95), 80/90/CQ/4000/5000/200/URQ

INSTALLATION INSTRUCTIONS

Parts Included:

1 – Performance Snub Mount

Tools Needed:

- T28 Torx Socket
- T45 Torx Socket
- 13mm Socket
- Torque Wrench
- T30 Torx Socket
- 6mm Allen Socket
- Ratchet

Lift the front of the vehicle and support it on jack stands under the stock jack points. **NEVER WORK UNDER A VEHICLE SUPPORTED ONLY BY A JACK!** These instructions feature a B5 A4 1.8TQ - different engines and different models will have slightly varied install procedures. The part install is generally the same, but please consult the manual for your particular vehicle to determine any differences. The Mount will be installed from beneath the car, but access to the under hood area is necessary.

1. With the car elevated – Remove all undertray Screws (if present), then loosen the 3 13mm bolts holding the snub mount bracket to the engine.

2. Remove the outer (fog light) grilles from both sides of the bumper.



3. Using the 6mm Allen key socket, remove the two bumper bolts (located inside the grille opening, that run vertically through the bumper rebar.



4. Remove the bumper screws on the edge of each side of the bumper. Pull the bumper edges away from the car, towards the front of the car.



5. With the bumper pulled away from the car remove the fog light connectors (if fog lights are present) and disconnect the feed for the headlight washers and drain the washer fluid into a bucket, or pinch off the washer line to avoid spillage.



6. Using the T45 Torx bit, remove the six crash support bolts (three on each side) to loosen the lock carrier.



7. Thread in the bumper bolts to one of the crash support holes on each side. You will use these bolts to slide the lock carrier to the service position



8. Remove the 4 T30 bolts from the top of the lock carrier as well as the two T30 bolts beneath the headlights on the fender. Pull the lock carrier away from the car several inches to allow room for the snub mount to be installed.



9. Back underneath the car, push the BFI performance Snub Mount into place - pay close attention to face the rounded edge side of the mount towards the front of the car when placing on the mount stanton. This will be difficult and we recommend using a slight amount of grease to make install easier.



10. Re install the snub mount engine bracket and tighten the 3 13mm bolts, torque them to 37ft lbs. Reinstallation of all parts is reverse of removal, and Torque values are as follows:
T30 bolts (top and side of lock carrier) - 7ft lbs
T45 bolts (crash support) - 37ft lbs
6mm allen (bumper bolts) - 17ft lbs.
Once the lock carrier is back in place you are ready To enjoy your new BFI Performance Snub Mount!

