



BLACK FOREST INDUSTRIES Complete Engine Replacement Mount B5 all / B6 non S4/ B7 non S4

Audi B5 A4/S4 all (1996-2001.5), Audi B6 A4 1.8T, 2.8, 3.0 (2002-2005), Audi B7 A4 2.0T, 3.2 (2006-2009)
VW Passat B5 and B5.5 1.8T, 2.8

INSTALLATION INSTRUCTIONS

Parts Included:

- 1 – Complete Replacement Engine Mount (assembled)**

Tools Needed:

- 13mm swivel wrench
- 18mm Socket
- Ratchet
- 13mm Socket
- Torque Wrench

Lift the front of the vehicle and support it on jack stands under the stock jack points. **NEVER WORK UNDER A VEHICLE SUPPORTED ONLY BY A JACK!** The BFI B5/6/7 Complete Replacement Engine Mount will be installed from the bottom of the engine bay, it is necessary to support the car as well as the engine to properly perform this service. * This install is shown on a Audi B6 A4 3.0 – depending on your chassis, you may encounter slight variations in the install procedure – always consult a full service/repair manual before performing service!

1. With the car elevated – Using the 13mm socket and ratchet loosen the 4 nuts for the front swaybar. Pull the sway bar down and out of the way.

2. Using a jack or stiff knee, support the engine under the oil pan – use caution to protect the pan from direct metal to metal contact



3. Using the 18mm socket – remove the 3 subframe bolts, and using the 13mm socket remove the lower engine mount nut – repeat this process on the opposite side of the vehicle (if two engine mounts are being installed).



4. Remove the engine mount bracket (be sure to unclip any electrical connectors) on both sides (if installing both engine mounts). Support the now loose subframe with a jack or jack stand.



5. Using a 13mm swivel head wrench, remove the top nut from each engine mount, the engine mounts are now loose and can be removed



6. Install the new BFI Complete Replacement mount into factory position. Make note to clock the mount so that the lower locating tab fits properly into the subframe bracket



7. Reverse steps 5 through 1 and torque all bolts and nuts to the following specifications:

- 13mm Sway Bar Nuts – 30ftlbs + 90 degree turn
- 18mm Subframe Bolts – 52ftlbs + 180 degree turn
- 13mm Engine Mount Nuts – 36ftlbs

8. Enjoy your new Black Forest Industries Complete Replacement Mounts for you B5 / B6 / B7!