

E4-WM5-Y180A07 MOUNTING INSTRUCTION



Before installation please observe the following points:

- Read all information in this manual carefully.
All suspension components are fitted and removed acc. to the manufacturer's specifications for fitting and removing, if not otherwise required in these instructions.
- Check that dimensions and fastening points are comparable between the original and Bilstein shock absorbers.
- Check the product for all components before starting installation!
- Directional references (left, right, front, rear) are always with reference to the driving direction.
- The test vehicles are left- hand drive cars.
- Remove the negative battery pole.

After installation please observe the following points:

- After installing [the suspension system](#), caster and camber must be checked and adjusted according to manufacturer's specifications.
Check and reset load- dependent brake compensator and ABS system according to manufacturer's specifications.
- Check and adjust headlight aim.
- Because the vehicle has been lowered, freedom of movement for all wheel-/ tire- combinations must be checked.
- All rubber- mounted strut/ damper attachments must not be fully tightened until AFTER the suspension system is loaded (wheels on the ground). Other mounting fasteners (for example brackets) must be securely tightened BEFORE load is placed on the suspension system.
- Connect the negative battery pole.

All diagrams are generalized
and not to scale!
Brackets, etc. specific to
strut are not shown!

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1. BILSTEIN shock absorber with original spring
2. BILSTEIN shock absorber with a suspension spring

Removal left/ right

Place vehicle on a chassis hoist,
lift it and remove wheels.

Disconnect the negative battery pole.



The lower control arm must be supported by suitable means!

Remove bottom mount.

If necessary release brake hose/ brake hose holder/
stabilizer/ ABS- hose and/ or swing- support at strut.

At support suspension arm, screw on top,
inside must be released a little.

Remove top fixing nuts from support bearing.
Do not remove central nut at this time!

Remove complete strut and
clamp it in an appropriate strut vice.

Using a suitable spring compress and compress
suspension spring until tension on support
bearing is released.

Release central nut and remove original
mounting parts and coil spring. Please refer
to diagram to identify which parts will be
replaced with BILSTEIN- supplied components.
ATTENTION: Some models are equipped with
plastic- dustcover cap also. This cap **do not** reuse!

Install left/ right

Fit original/ BILSTEIN mounting parts on BILSTEIN-
strut in reverse sequence to removal, except for dust
cover and bump stop, since BILSTEIN- strut has built
in bump stop. If there is no dust cover delivered by
BILSTEIN, the original one is to be reused.



Before releasing the spring, care is to be taken to ensure that the spring rest in the cut outs of top and bottom spring plate!

The correct mounting position of the suspension
springs can be determined by the printing on
the springs; install them with the print upright.

Fit assembled BILSTEIN strut to
the vehicle in reverse sequence of removal.

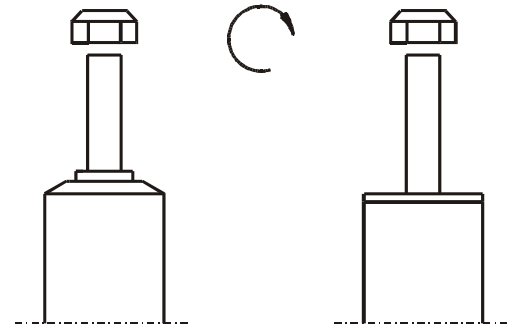
Connect the negative battery pole again.

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- list of torques

	M 8	M 10	M 12	M 14	M 16	Thread
	13	25	45	72	110	Torque Nm
	10	19	34	54	83	Torque ft lb



Do not use an impact tool to loosen or tighten fasteners due to possible damage to the product. Self- locking nuts must only be used once!

front axle left/ right

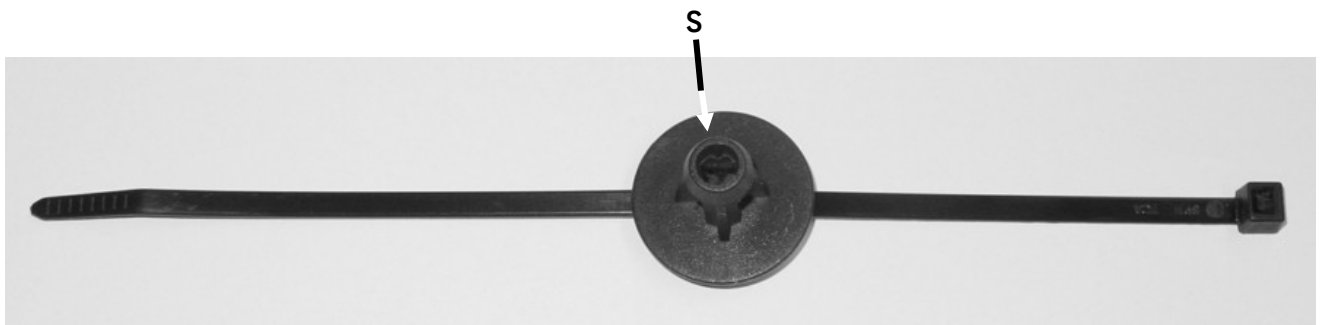
Remove original ABS clips and fit ABS wire and/ or sensor bracket strain-free by using cable clips (pic 1) delivered by Bilstein.

The cable clip sockets (**S**) must snap into the bolts (**P**) positioned on strut.

You can remove the cable clip sockets from bolts non- destructive by rotation.

Do the fitting with maximum steer angle!

Pic 1



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front axle left/ right

