

E4-WM5-Y455A00 MOUNTING INSTRUCTION



Before installation please observe the following points:

- Read all information in this manual carefully.
All suspension components are fitted and removed acc. to the manufacturer's specifications for installing and removal, if not otherwise required in these instructions.
- Check the product for all components before starting installation!
- Check that dimensions and fastening points are comparable between the original and BILSTEIN shock absorbers.
- Remove the negative battery pole.
- Directional references (left, right, front, rear) are always with reference to the driving direction.
- The tested vehicles are left- hand drive vehicles.

After installation please observe the following points:

- After installing [the suspension system](#), caster and camber must be checked and adjusted according to manufacturer's specifications.
Check and reset load- dependent brake compensator and ABS system according to manufacturer's specifications.
 - Check and adjust headlight setting.
 - If the vehicle has been lowered, freedom of movement (clearance) for all wheel/ tire combinations must be checked.
 - All rubber- mounted strut/ damper attachments must not be fully tightened until AFTER the suspension system is loaded (wheels on the ground). Other mounting fasteners (for example brackets) must be securely tightened BEFORE load is placed on the suspension system.
 - Connect the negative battery pole.
- All diagrams are generalized and not to scale!
Brackets, etc. specific to strut are not shown!

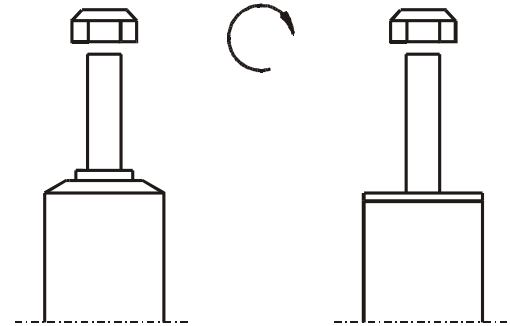
E4-WM5-Y455A00

MOUNTING INSTRUCTION



list of torques

	M 8	M 10	M 12	M 14	M 16	Thread
	13	25	45	72	110	Torque Nm
	10	19	34	54	83	Torque ft lb



**Do not use an impact tool to loosen or tighten fasteners due to possible damage to the product.
Self- locking nuts must only be used once!**

E4-WM5-Y455A00 MOUNTING INSTRUCTION



Removal

Place vehicle on a wheel- free car hoist,
lift it and remove wheels.

Vehicles equipped **with xenon headlight**
the movable element of sensor for the
headlamp levelling controller must
removed before.



**Pay attention that support wires of
brake system are strain-free during
removal. Stabilization by suitable means
is demanded.**

Remove bottom mounting.

If necessary release brake hose/ brake
hose holder/ stabilizer/ ABS- hose and/
or swing- support at strut.

Remove plastic cover inside baggage compart-
ment and release cable connection from strut.

Remove top fixing nuts from support bearing.

Do not remove central nut at this time!

Remove complete strut and clamp it in
an appropriate strut vice.

Using a suitable spring compressor,
compress suspension spring until
support bearing is free to move.

Release centre nut and remove original
mounting parts and coil spring. Please refer to
diagram to identify which parts will be replaced
with BILSTEIN- supplied components.

Installing

Fit original/ BILSTEIN mounting parts on strut in
reverse order as removal.



**Before releasing the spring, care is to
be taken to ensure that the spring
rests in the cut outs of top and bottom
spring plate!**

Fit assembled BILSTEIN strut to the
vehicle in reverse order as removal.

E4-WM5-Y455A00 MOUNTING INSTRUCTION

