

E4-WM5-Y442A01

MOUNTING INSTRUCTION



Before installation please observe the following points:

- Read all information in this manual carefully.
All suspension components are fitted and removed acc. to the manufacturer's specifications for installing and removal, if not otherwise required in these instructions.
- Check the product for all components before starting installation!
- Check that dimensions and fastening points are comparable between the original and BILSTEIN shock absorbers.
- Remove the negative battery pole.
- Directional references (left, right, front, rear) are always with reference to the driving direction.
- The tested vehicles are left- hand drive vehicles.
- The installed location of the BILSTEIN B6 damptronic cable system is optional. The system components may be located anywhere in the vehicle in accordance with the specifications of manufacturer and BILSTEIN.

After installation please observe the following points:

- After installing [the suspension system](#), caster and camber must be checked and adjusted according to manufacturer's specifications.
Check and reset load- dependent brake compensator and ABS system according to manufacturer's specifications.
- Check and adjust headlight setting.
- If the vehicle has been lowered, freedom of movement (clearance) for all wheel/ tire combinations must be checked.
- All rubber- mounted strut/ damper attachments must not be fully tightened until AFTER the suspension system is loaded (wheels on the ground). Other mounting fasteners (for example brackets) must be securely tightened BEFORE load is placed on the suspension system.
- Connect the negative battery pole.

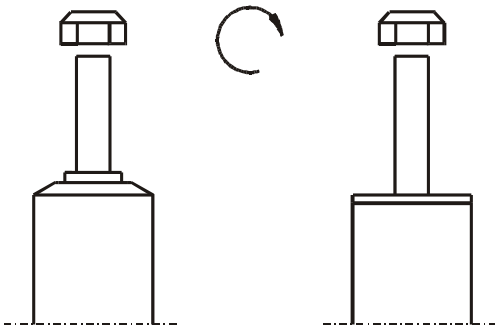
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All diagrams are generalized
and not to scale!
Brackets, etc. specific to
strut are not shown!

list of torques						
	M 8	M 10	M 12	M 14	M 16	Thread
	13	25	45	72	110	Torque Nm
	10	19	34	54	83	Torque ft lb



Do not use an impact tool to loosen
or tighten fasteners due to possible
damage to the product.
Self- locking nuts must only be
used once!

Installation of the cable harness for rear axle

Connect the shock absorber wire together
with the adapter wire along the vehicles
harness to the standard plug.



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Removal

Place vehicle on a wheel-free-car hoist, lift it and remove wheels.

Vehicles equipped **with xenon headlight** the movable element of sensor for the headlamp levelling controller must be removed before.

Pay attention that support wires of brake system are strain-free during removal. Stabilization by suitable means is demanded.

Remove bottom mount.

If necessary release brake hose/ brake hose holder/ stabilizer/ ABS- hose and/ or swing-support at strut.

Remove top fixing nuts from support bearing.

Do not remove piston rod nut!

Remove complete strut and clamp it in an appropriate strut vice.

Using a suitable, licensed spring compressor, compress suspension spring until tension on support bearing is free to move.

Release centre nut and remove original mounting parts and coil spring. Please refer to diagram to identify which parts will be replaced with BILSTEIN- supplied components.

Installing

Assemble BILSTEIN and/ or original mounting parts, as well as the spring on the BILSTEIN strut in reverse order to removal.

Fit assembled BILSTEIN strut to the vehicle in reverse order to removal.

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