## E4-WM5-Y289A00 MOUNTING INSTRUCTION



## Install

Assemble BILSTEIN and/ or original mounting parts, as well as the new BILSTEIN spring, if been used, on the BIL-STEIN strut in reverse sequence of removal.

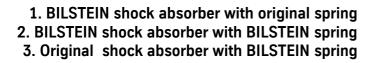


Before releasing the spring, care is to be taken to ensure that the spring rest in the cutouts of top and bottom spring plate!

The correct mounting position of the suspension springs can be determined by the printing on the springs; install them with the print upright.

Fit assembled BILSTEIN strut to the vehicle in reverse sequence of removal.

All rubber- mounted strut/ damper attachments must not be fully tightened until AFTER the suspension system is loaded (wheels on the ground). Other mounting fasteners (for example brackets) must be securely tightened BEFORE load is placed on the suspension system.



## Removal

Place vehicle on a chassis hoist, lift it and remove wheels.

The lower control arm must be



supported by suitable means!

Remove bottom mount.

If necessary release brake hose/ brake hose holder/ stabilizer/ ABS- hose and/ or swing- support at strut. At support suspension arm, screw on top, inside must be released a little, if necessary.

> Remove top fixing nutsfrom support bearing. Do not remove center nut at this time!

> > Remove complete strut and clamp it in an appropriate strut vise.

Using a suitable spring compressor, compress suspension spring until tension on support bearing is released.

Fit original/ BILSTEIN mounting parts on strut in reverse sequence to removal, except for bump stop. Please refer to diagram to identify which parts will be replaced with BILSTEIN- supplied components also. If there is no dust cover delivered by BILSTEIN, the original one is to be reused. <u>ATTENTION:</u> Some models are equipped with plastic- dustcover cap also. This cap **do not** reuse!

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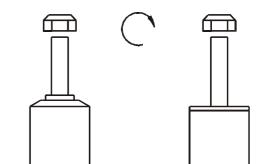


list of torques

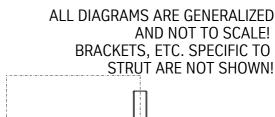
Thread

Torque Nm Torque ft lb

 M8	M 10	M 12	M 14	M 16	
 13	25	45	72	110	
10	19	34	54	83	



For the removal and installation of nuts, impact tools must not be used because this would damage the mount threads. Self- locking nuts must only be **used once!** 



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