E4-WM5-Y295A00 MOUNTING INSTRUCTION

1. BILSTEIN shock absorber with original spring 2. BILSTEIN shock absorber with BILSTEIN spring 3. Original shock absorber with BILSTEIN spring Removal

> Place vehicle on a chassis hoist. lift it and remove wheels.



The lower control arm must be supported by suitable means!

Remove bottom mount.

If necessary release brake hose/ brake hose holder/ stabilizer/ ABS- hose and/ or swing- support at strut.

> At support suspension arm, screw on top, inside must be released a little.

> > Remove top fixing nuts from dome. Do not remove center nut at this time!

Remove complete strut and clamp it in an appropriate strut vise.

Using a suitable spring compressor, compress suspension spring until tension on support bearing is released.

Release center nut and remove original mounting parts and coil spring. Please refer to diagram to identify which parts will be replaced with BILSTEIN- supplied components.



Installation

Fit original/ BILSTEIN mounting parts on strut in reverse sequence to removal. The top cap, delivered by BILSTEIN, must be fitted after positioning of spring, using appropiate tool, through unloaded spring coil (see. Fig. A). The original dust cover is to be reused. ATTENTION:

The original plastic- dustcover cap **DO NOT** reuse!



Before releasing the spring, care is to be taken to ensure that the spring rest in the cutouts of top and bottom spring plate!

The correct mounting position of the suspension springs can be determined by the printing on the springs; install them with the print upright.

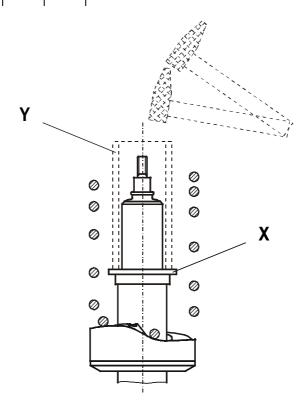
> Fit assembled BILSTEIN strut to the vehicle in reverse sequence of removal.

All rubber- mounted strut/ damper attachments must not be fully tightened until AFTER the suspension system is loaded (wheels on the ground). Other mounting fasteners (for example brackets) must be securely tightened BEFORE load is placed on the suspension system.

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	M8	M 10	M 12	M 14	M 16	Thread		
	13	25	45	72	110	Torque Nm		
	10	19	34	54	83	Torque ft lb		



DO NOT USE IMPACT TOOLS FOR LOOSENING OR TIGHTENING FASTENERS, BECAUSE THIS MAY DESTROY THE THREADS. SELF- LOCKING NUTS MUST ONLY BE USED ONCE!

ALL DIAGRAMS ARE GENERALIZED AND NOT TO SCALE! BRACKETS, ETC. SPECIFIC TO STRUT ARE NOT SHOWN!

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