INSTALLATION INSTRUCTIONS.

45-240270 / 45-240287



INSTALLATION INSTRUCTIONS.

for BILSTEIN Article No.: 45-240270 / 45-240287

General information:

- Do not store struts below -15°C or above +50°C
- Disassembly and installation may only be performed by fully qualified and certified personnel at a specialist workshop
- Special car manufacturer's tools and equipment are required for replacement work!
- Check air pipes and cables renew if damaged
- Caution! The vehicle and the air suspension module may be damaged if replacement work is not carried out according to the instructions or in a different order
- BILSTEIN shock absorbers may only be replaced as a set
- · Air springs are left and right-hand parts

Dismantling the rear axle strut



· Activate the vehicle's jacking mode

The ignition must remain switched off during work on the air suspension module.

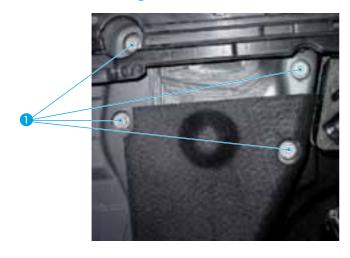
Raise vehicle

Use the chassis lifting points prescribed by the car manufacturer.



Risk of serious bodily injury or death due to the vehicle slipping.

- · Remove wheel
- · Vent air from strut with OBD system
- Remove boot floor
- Unscrew screw connections on suspension strut 1



 Unscrew pressure line connection on upper end of suspension strut 2



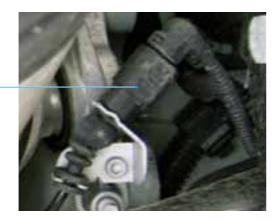
Do not twist, fold or crimp air line.

Seal line with plug during work





Disconnect the plug-in connection 3



 Loosen screw connection on spring strut 4



· Remove strut from below

Installing the rear strut



Fully tighten all movable, suspensionrelated screw connections only when the vehicle is in ready-to-drive condition, observing the manufacturer's specifications and tightening torques.

- Replace self-locking nuts
- Dismantle the retainer for the plug-in connection 3 on the original part, install on the BILSTEIN spring strut and insert the strut's connector
- Reassemble the BILSTEIN strut in reverse order of disassembly
- Detach pressure line connector from BILSTEIN air suspension module; do not remove the plastic plug in advance
- If necessary, replace old pressure line connector with new parts, ensuring correct installation of cone ring (cone pointing towards the line)





- Connect the OBD system and start ignition
- Fill air spring strut using OBD System
- Lower vehicle from lifting platform
- · Check air suspension system for leaks
- Fully tighten screw connections loosened during replacement work in accordance with the car manufacturer's specifications

Note: Manufacturer shall not be liable for any injury, loss or damage resulting from any improper alteration, disassembly, handling, installation, service, repair or use of this product, including but not limited to the failure to follow the foregoing instructions. Improper alteration, disassembly, handling, installation, service, repair or use of this product will void the product warranty.