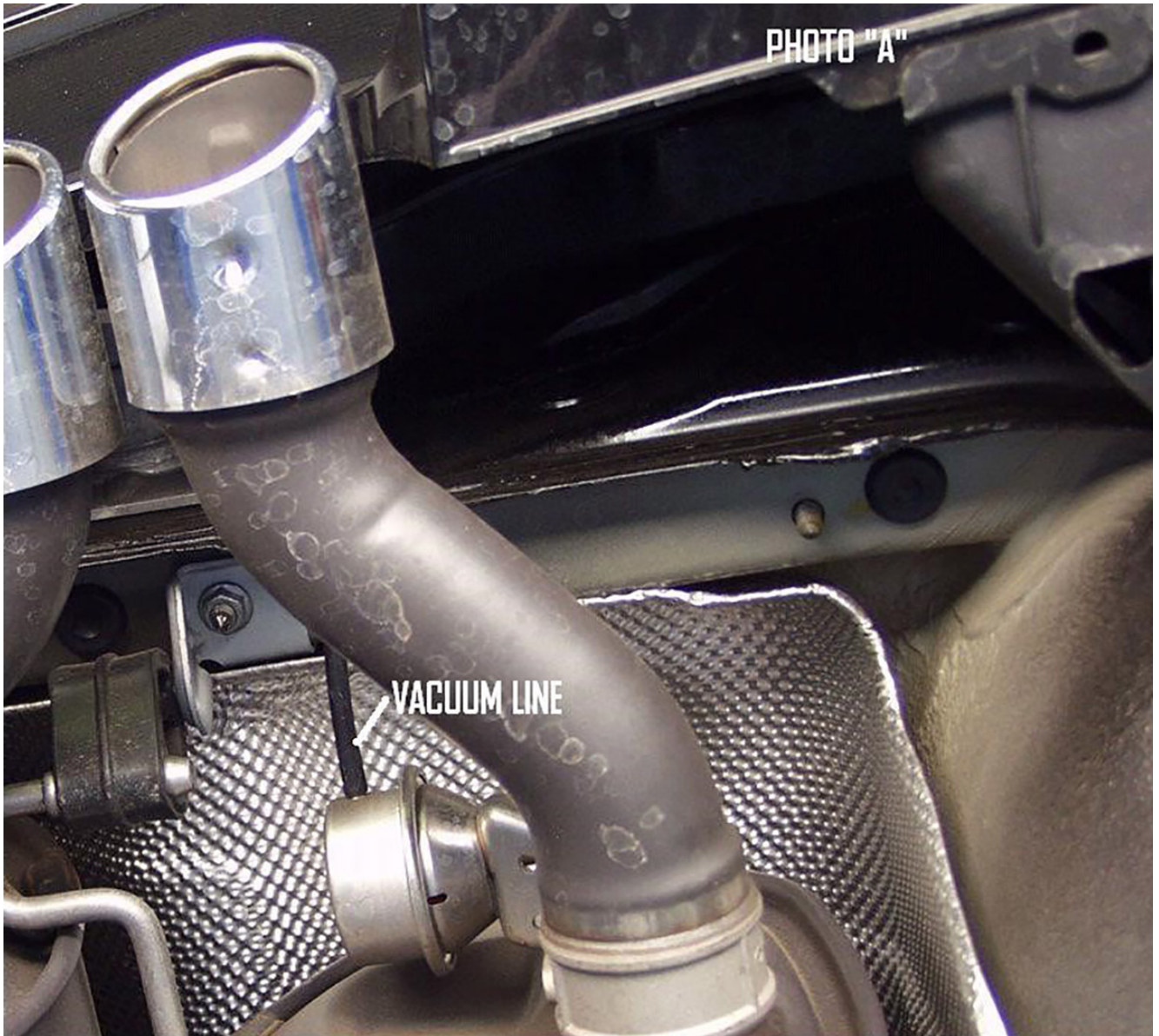
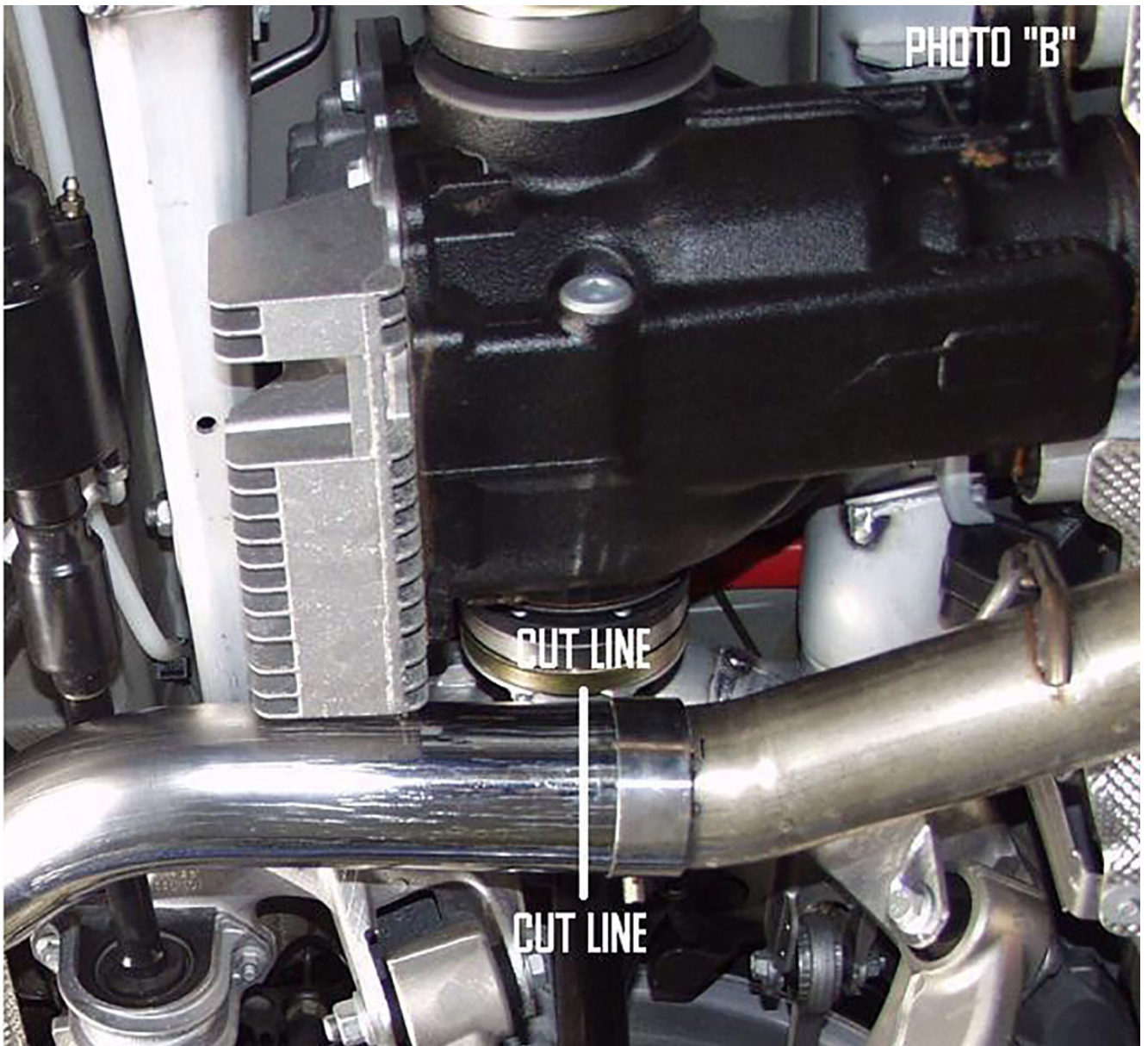


Installation of the Billy Boat Exhaust on your E60 545 requires that the original equipment muffler system be cut off, as there is no natural break. It is recommended that a professional do the installation. These installation instructions will guide one through the original equipment removal and Billy Boat Exhaust installation procedure.

- 1) Disconnect the battery negative terminal for safety to allow the computer to reset.
- 2) The original muffler pipe needs to be cut through to remove the muffler. First remove the vacuum line from existing muffler and plug. See photo A. Cut approximately 2" from bend in existing pipe. See photo B.





- 3) Slip the Billy Boat Exhaust muffler inlet pipe and supplied clamp over the remaining original pipe. Do not tighten the clamps yet.
- 4) Position the muffler in the hanger mount. Center and level the muffler can, tighten clamp.
- 5) Ensure that the muffler is positioned correctly and do not make contact with heat sensitive objects (CV boots, bodywork, hoses, etc.).
- 6) Enjoy your Billy Boat Exhaust!

### Billy Boat Exhaust Safety

**SAFETY:** Appropriate disassembly, assembly methods and procedures are essential to ensure the personal safety of the individual performing the kit installation. Improper installation due to the failure to correctly follow these instructions could cause personal injury or death. Read each step of the installation manual carefully before starting the installation.

- Always wear safety glasses for eye protection.
- Place the ignition switch in the OFF position.
- Always apply the parking brake when working on the vehicle.
- Block the front and rear tire surfaces to prevent unexpected vehicle movement.
- Operate the engine only in well-ventilated areas to avoid exposure to carbon monoxide.
- Do not smoke or use flammable items near or around the fuel system.
- Use chemicals and cleaners only in well-ventilated areas.
- Batteries can produce explosive hydrogen gas which can cause personal injury. Do not allow flames, sparks or flammable sources to come near the battery.
- Keep hands and any other objects away from the radiator fan blades.
- Keep yourself and your clothing away from moving parts when the engine is running.
- Do not wear loose clothing or jewelry that can be caught in rotating or moving parts.

**VEHICLE SUPPORT WARNING:** Should the purchaser decide to install this exhaust product at home, be warned that car or light duty truck/van “bumper” jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds. We recommend the use of a shop hoist if possible. Please use caution!