

INSTALLATION INSTRUCTIONS

34925 STRUT SPACERS Dodge Ram 2009 – 2012 1500 4WD 2.5" Lift

Thank You for selecting a BELLTECH PRODUCT. We have spent many hours developing our line of products so that you will receive maximum performance with minimum difficulty during installation.

- Note: Confirm that all hardware listed in the parts list is in the kit. **Do not** begin installation if any part is missing. Read the instructions thoroughly before beginning this installation.
- **Warning**: **DO NOT** work under a vehicle supported by only a jack. Place support stands securely under the vehicle in the manufacturer's specified locations unless otherwise instructed.
- **Warning**: <u>**DO NOT**</u> drive vehicle until all work has been completed and checked. Torque all hardware to values specified.
- **Warning:** Be aware that the vehicle can handle substantially different than the Manufacturers Original Design now that it has been modified.
- Reminder: Proper use of safety equipment and eye/face/hand protection is necessary when using the recommended tools to perform procedures!
- Note: It is very helpful to have an assistant available during installation.

RECOMMENDED TOOLS:

- Properly rated floor jack, support stands, and wheel chocks
- Combination wrench set
- Ratcheting socket wrench and socket set
- Safety Glasses
- Torque wrench

PREPARING FOR INSTALLATION:

- Open the hardware kit and remove contents. Refer to the part list to verify parts are present
- Park the vehicle on a smooth, level hard surface such as concrete and activate the parking brake.
- Block the REAR wheels of the vehicle with appropriate wheel chocks; making sure the vehicle's transmission is in 1st gear (manual) or "Park" (automatic).

VEHICLE HEIGHT:

Measure the current vehicle height NOW using the "Wheel Center to Fender" method shown in Diagram below and record the numbers in the space below:

Driver Side:	
Passenger Side:	

KIT INSTALLATION

- Remove the front wheels.
- Unbolt sway bar end link.at the control arm.
- Unbolt and remove the lower strut mount nut
- Mark the position of the lower control arm alignment ca
- Loosen the alignment Cam bolts, remove the lower control arm bolts
- Remove the lower control arms, now you can remove the upper strut bolts.
- Install the Belltech Strut Spacer on the top mount of the strut and tighten the three upper strut mounting bolts to 22 ft/lbs.
- Install the new assembly into the vehicle
- Install finger tight the three new upper strut mounting bolts onto the upper strut mount. Do not tighten!
- Install the lower strut mount and bolt.
- Using a jack, raise the lower control arm We recommend the use of blue thread lock on these bolts.
- Repeat for the other side of the vehicle
- Reinstall Wheels
- Lower vehicle to the ground.

- Align the lower control arm alignment cams to the marks you made
- Tighten the lower control arm bolts ensuring the alignment marks do not move.
- All hardware being fastened to the vehicle's original fastening points should be torqued to the proper specifications. To prevent chassis damage, never over-torque the hardware.
- Check that all components and fasteners have been properly installed, tightened and torqued.
- Once vehicle is on ground check the height of the front, side to side.
- Installation is complete. Check all hardware and re-torque at intervals for the first 10, 100, 1000 miles.
- After installing the new components, a wheel alignment should be performed according to manufacturer specifications.

PARTS LIST FOR 34925 KIT

PART No.	DESCRIPTION	QTY.
34925 01	Strut Spacer	2
	Flange Nut 10MM x 1.25	6