



Part#: 55325

Product: Dual Steering Stabilizer

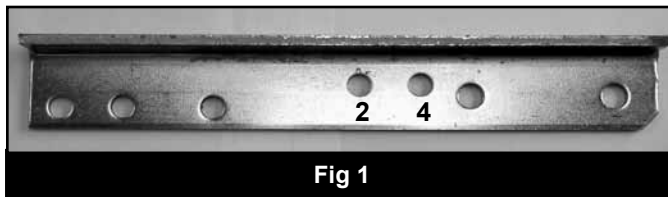
READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Adjust the front wheels so that they are in the straight forward position.
3. Install the tie rod bracket to the tie rod using 2- 5/16" u-bolts, nuts, and washers so that the L is pointing toward the passenger's side. Leave hardware loose.
4. Place side of the frame bracket with the holes against the inside of the passenger's side frame. Attach the bracket to the frame with wide u-bolt, nuts and washers provided. Leave hardware loose. **Note:** For 80-91 models use the 6-1/4" wide u-bolt. For 92-96 models use the 7-5/8" wide u-bolts. If using 6-1/4" u-bolt, mount bracket through holes 1 and 2 or 3 and 4. If using 7-5/8" u-bolt, mount bracket through holes 1 and 4. See figures 1 and 2.

PARTS LIST

Part #	Qty	Description
	1	Frame Bracket
	1	Large Tie Rod Bracket
	2	5/16"x1-1/4"x2" U-bolt
	1	7/16"x6-1/4"x4-1/8" U-bolt
	1	7/16"x7-5/8"x4-1/8" U-bolt
	2	7/16"-20 Torque Prevailing Nuts
	4	7/16" SEA Washers
	4	5/16"-18 Torque Prevailing Nuts
	4	1/4" USS Washers



5. Extend the stabilizer cylinders out half-way (approx. 4-1/2").
6. Install the stabilizer cylinders on the frame and tie rod brackets using the hardware provided per cylinder installation instructions. The bodies of the cylinders mount in the frame bracket. Slide the tie rod bracket along the tie rod to attach the cylinders while leaving them extended to the half-way point. Tighten the cylinder mounting hardware.
7. Adjust the frame and tie rod brackets and Torque 5/16" u-bolts to 17 ft-lbs. and 7/16" u-bolts to 45 ft-lbs. See figures 2 and 3.
8. Perform a complete steering sweep and check for interference or binding. Also check to see that the cylinders do not top or bottom out. Make necessary adjustments to mounting brackets.
9. Check all hardware for proper torque after 100 miles.

