



Part#: 124303, 124459

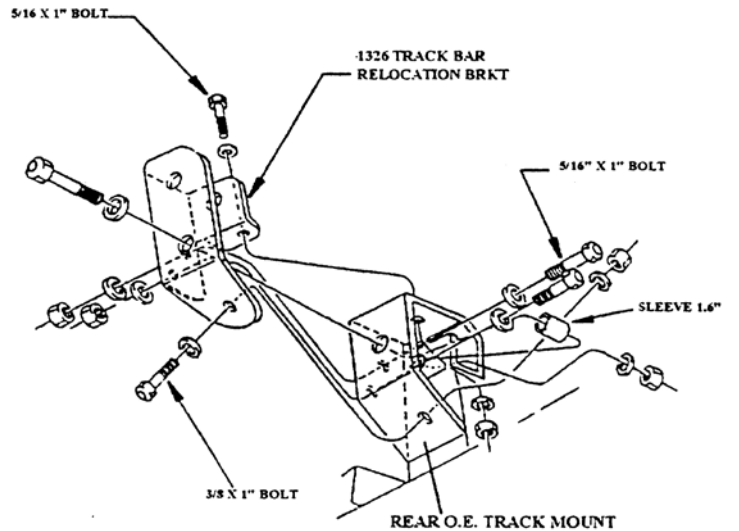
Product: **Rear Track Bar Relocation Kit**

Application: **Jeep Wrangler TJ**

READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, flat surface and block the front wheels for safety.
2. Raise the rear of the vehicle and support with jack stands under the frame rails just in front of the rear lower control arm pockets.
3. Remove the rear wheels.
4. Loosen the track bar mounting bolt at the passenger's side frame mount.
5. Support the rear axle with a hydraulic jack and disconnect the track bar from the driver's side axle mount. Retain hardware.
6. Lower the axle and remove the track bar from the axle mount.
7. Remove the plastic axle mount cover and discard.
8. Position the provided track bar relocation bracket up to the OE axle mount. Insert the supplied 1.6" long sleeve in the OE axle mount. Attach the bracket to the axle through the original track bar mounting hole and new sleeve with a 12mm x 80mm bolt and 7/16" USS washer with the OE nut tab. Snug hardware to hold the bracket in place. Note: If the nut tab is damaged use a provided 12mm nut.



9. Using the new bracket as a template, mark the two additional mounting holes to be drilled.
- ⦿ *Note: The lowest hole in the bracket will line up with an existing hole that may need only to be widened slightly.*
10. Remove the bracket and drill 5/16" holes at the two marks and widen the lower hole to accept a 3/8" bolt if necessary.
11. Reinstall the bracket as instructed before in addition to install the provided 5/16" hardware in the upper two newly drilled mounting holes and the 3/8" hardware in the lower hole. Leave hardware loose until all bolts are installed.
12. Torque all mounting bolts: 12mm hardware- 60 ft-lbs, 3/8" hardware- 30 ft-lbs, 5/16" hardware- 15 ft-lbs.
13. Install the track bar in the new mounting bracket with the OE hardware. Leave hardware loose.
- ⦿ *Note: The axle can be raised or lowered to aid in aligning the track bar with the bracket.*
14. Install the wheels and lower the vehicle to the ground.
15. Bounce the rear of the vehicle to settle the suspension. Torque the driver's side track bar hardware to 55 ft-lbs. Torque the passenger's side track bar hardware to 35 ft-lbs.
16. Check hardware after 500 miles.