

Part#: **122401**

Product: Front Sway Bar Links

Application: 2005-2012 Dodge 2500 PowerWagon

READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

SAFETY WARNING BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

PRODUCT SAFETY WARNING Certain BDS Suspension products are intended to improve off-road performance. Modifying your vehicle for off-road use may result in the vehicle handling differently than a factory equipped vehicle. Extreme care must be used to prevent loss of control or vehicle rollover. Failure to drive your modified vehicle safely may result in serious injury or death. BDS Suspension Co. does not recommend the combined use of suspension lifts, body lifts, or other lifting devices.

You should never operate your modified vehicle under the influence of alcohol or drugs. Always drive your modified vehicle at reduced speeds to ensure your ability to control your vehicle under all driving conditions. Always wear your seat belt

PRE-INSTALLATION NOTES

- 1. Special literature required: OE Service Manual for model/year of vehicle. Refer to manual for proper disassembly/ reassembly procedures of OE and related components.
- 2. Adhere to recommendations when replacement fasteners, retainers and keepers are called out in the OE manual.
- 3. Larger rim and tire combinations may increase leverage on suspension, steering, and related components. When selecting combinations larger than OE, consider the additional stress you could be inducing on the OE and related components.
- 4. Post suspension system vehicles may experience drive line vibrations. Angles may require tuning, slider on shaft may require replacement, shafts may need to be lengthened or trued, and U-joints may need to be replaced.
- 5. Secure and properly block vehicle prior to installation of BDS Suspension components. Always wear safety glasses when using power tools.
- 6. If installation is to be performed without a hoist, BDS Suspension Co. recommends rear alterations first.
- 7. Due to payload options and initial ride height variances, the amount of lift is a base figure. Final ride height dimensions may vary in accordance to original vehicle attitude. Always measure the attitude prior to beginning installation.

POST-INSTALLATION WARNINGS

- 1. Check all fasteners for proper torque. Check to ensure for adequate clearance between all rotating, mobile, fixed, and heated members. Verify clearance between exhaust and brake lines, fuel lines, fuel tank, floor boards and wiring harness. Check steering gear for clearance. Test and inspect brake system.
- 2. Perform steering sweep to ensure front brake hoses have adequate slack and do not contact any rotating, mobile or heated members. Inspect rear brake hoses at full extension for adequate slack. Failure to perform hose check/replacement may result in component failure. Longer replacement hoses, if needed can be purchased from a local parts supplier.
- Perform head light check and adjustment.
- 4. Re-torque all fasteners after 500 miles. Always inspect fasteners and components during routine servicing.

PARTS LIST			638	1	Bolt Pack
_	_	Description		2	1/2″-13 x 3″ bolt
Part #	Qty 2 4	Description Front Sway Bar Link		2	1/2"-13 prevailing torque nut
01279				2	1/2" SAE flat washer
M02016BK		Large Hourglass Bushing		2	7/16" USS flat washer
54587	2	Sleeve - 9/16" ID		2	9/16"-12 x 3" bolt
66	2	Sleeve - 1/2" ID		2	9/16"-12 prevailing torque nut
				2	9/16" SAE flat washer
				2	1/2" USS flat washer

PRE-INSTALLATION NOTE

This kit was designed to work with BDS 6" lift systems on Dodge Power Wagon models. Steps outlined here are for the sway bar link installation only and should be carried out within the context of the lift system installation.

INSTALLATION INSTRUCTIONS

- 1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
- 2. Disconnect the sway bar links from the axle and sway bar. The links and hardware will not be reused.
- 3. Locate the new sway bar links, bushings and sleeves. Lightly grease and install the hourglass bushings into each end of the sway bar links.
- 4. Lightly grease the provided steel sleeves. There are two sleeves with a 9/16" ID and two with 1/2" ID. Place one of each size sleeve into each sway bar link. The 9/16" ID sleeves with mount to the sway bar and 1/2" to the axle.
- 5. Attach the new links to the sway bar and axle. The large ID sleeve goes to the sway bar and is attached with a 9/16"x 3" bolt, nut and washers. The opposite end mounts to the axle with a ½" x 3" bolt, nut and USS washers. Torque the 9/16" hardware to 90 ft-lbs and the ½" hardware to 65 ft-lbs. Figure 1
- 6. Check all hardware for proper torque. Check hardware after 500 miles.

