



<u>BD Cummins Flex Plate</u> For 1994-2016 Dodge Ram Diesel Trucks

 1041210
 Dodge 5.9L Cummins (47RE,47RH,48RE)
 1994-2007

 1041221
 Dodge 6.7L Cummins (68 RFE only)
 2007½-2016

 PLEASE READ ALL INSTRUCTIONS BEFORE INSTALLATION.

- 2 times thicker than stock
- > Manufactured using 1045 Billet forge.
- 300% less radial run-out compared to other aftermarket flex plates
- SFI 29.3 approved for high horsepower diesel applications
- Not affected by hydrogen embrittlement which can drastically reduce strength.
- > 350% better fatigue strength than aluminum
- > Correct ring gear that won't damage starter.
- Fits with any size torque convertor (OEM or Aftermarket)

** Cautionary Note **

Please read the disclaimer before proceeding to install this unit. Do not install unit if you do not agree with the disclaimer.

Installation

- 1. Remove the factory flex plate and the large steel washer.
- 2. Install the BD Flex plate, reusing the factory steel washer. Tighten the 8 factory bolts in a criss-cross pattern, to the factory torque specifications described below.

Factory Torque Specifications				
5.9L	Flexplate to Crank	100 lbs-ft	Flexplate to Torque Converter	33 lbs-ft
6.7L	Flexplate to Crank	100 lbs-ft	Flexplate to Torque Converter	65 lbs-ft

SFI 29.3 certifications are good for 3 years from the date of manufacture. The manufactured date can be found on the SFI sticker.