

INSTALLATION INSTRUCTIONS - INS203

# AXLE BACK SYSTEM

Part # 41065 // 2010 - 2014 Chevrolet Camaro SS



**Special Tools required:** Pry Bar, Hack Saw or Saws-All, Muffler Stand, WD-40 or other kind of lubricant



**Install Time:** Approximately 2 hours.



**Difficulty:** Average.



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IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

### HARDWARE INCLUDED

Inlet Tubes (2pcs)  
Exit Tubes (2pcs)  
4103B Muffler Tips  
KIT030SS 3" Muffler (2pcs)  
KIT4106/5 // SCP-275-250 2-1/2" Band Clamp (2pcs) / SCP-275-300 3"  
Band Clamp (6pcs)

### INSTALLATION

#### STEP 1

Lift and support the vehicle.

#### STEP 2



Place a stand underneath the mid pipes to keep them from drooping down.

#### STEP 3



You will need to cut the mufflers from the vehicle using a hack saw or saws-all. Line up your cut with the end of the Rear Differential.

### STARTING ON THE DRIVER SIDE

#### STEP 4



Remove the inner rubber grommets holding the muffler hangers.

**NOTE!!** Applying WD-40 will aid in removal.

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### STEP 5



Slide the stock muffler towards the front of the vehicle and remove.

### STEP 6

For the passenger side repeat steps 4 and 5.

## INSTALLING BBK AXLE BACK

### STEP 7



### STEP 7 (CONT.)

Starting with the driver side, Slide the inlet pipe over the stock mid pipe and snug the clamp enough to still allow adjust-ability and re-install the rubber grommet onto the hanger.

### STEP 8



Slide the muffler with the adjuster towards the rear of the vehicle onto the inlet pipe and snug the clamp enough to still allow adjust-ability.

### STEP 9



Slide the exit pipe onto the muffler and through the rear hanger grommets, then snug the clamp enough to still allow adjust-ability.

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STEP 10



Slide the exhaust tip over the exit pipe and snug the clamp enough to still allow adjust-ability.

STEP 11

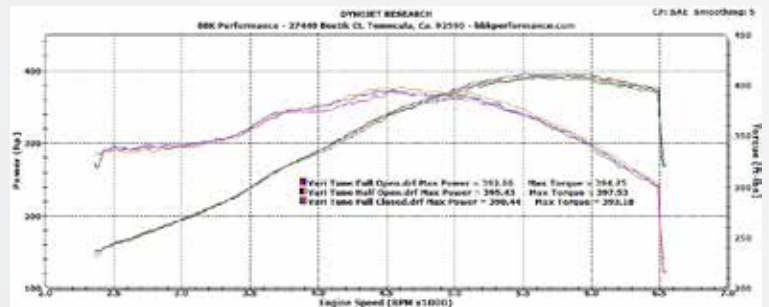
For passenger side installation repeat steps 7-10

STEP 12



Starting at the inlet pipe clamp adjust the axle back system to your personal preference and tighten the clamps

2010 - 2014 CAMARO SS BBK AXLE BACK SYSTEM DYNO RESULTS



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