



INSTALLATION INSTRUCTIONS  
INS263

Camaro SS, Corvette, Silverado, Escalade, Tahoe, Express Van with 6.2L engines (only)

# 2016 - 2019 CHEVY CAMARO 6.2L 92MM THROTTLE BODY

Part # 1899



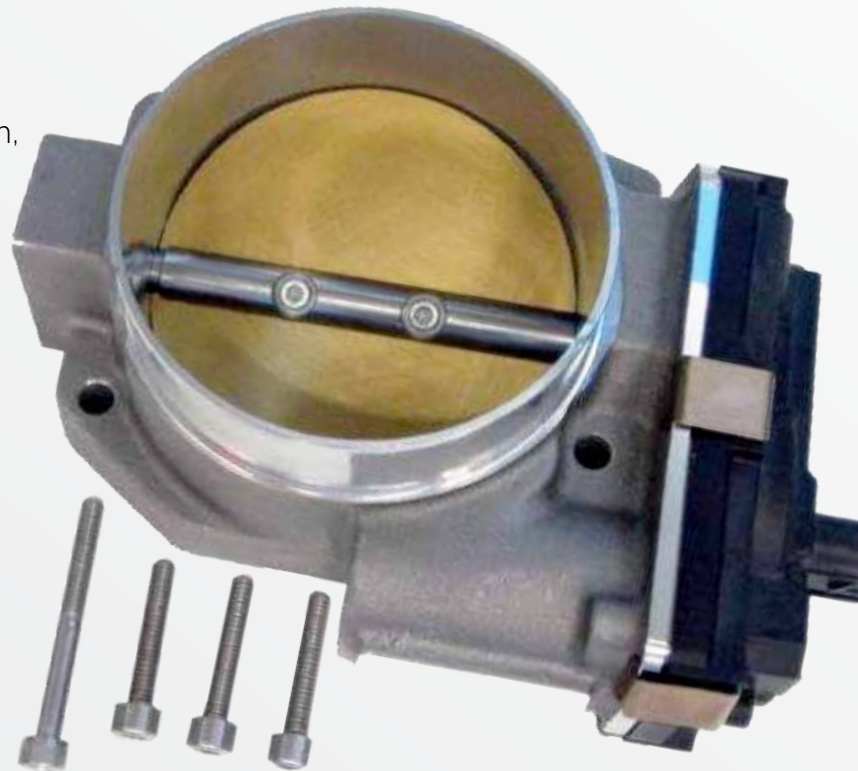
**SPECIAL TOOLS REQUIRED:**  
Flat head screwdriver, 5mm allen wrench,  
10mm socket, wrench and pliers.



**INSTALL TIME:** Approximately 1 hour.



**DIFFICULTY:** Easy.



Please follow the ECU re-learn procedure on page 3 before driving on the road.

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**IMPORTANT:** All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance Inc. accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: July 2018



### STEP 1



Remove factory air box tube using pliers,screw driver, 10 mm socket and wrench.

### STEP 2



After removal of factory air-box check to make sure factory gasket is clean of debris.

### STEP 3



Now install BBK throttle body using supplied hardware and using 5mm wrench. Then reconnect plugs and factory air box back onto vehicle.

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## ENGINE RELEARN PROCESS

Because your vehicle's engine is electronically controlled by a computer, some control conditions are maintained by power from the battery. When the battery is disconnected or a new battery is installed, the engine must relearn its idle and fuel trim strategy for optimum drive ability and performance.

### STEP 1

With the vehicle at a complete stop, set the parking break

### STEP 2

Put the gearshift in P (Park) (automatic transmission or the neutral position (manual transmission), turn off all accessories and start the engine.

### STEP 3

Run the engine until it reaches normal operating temperature. Approximately 4-5 minutes.

### STEP 4

Allow the engine to idle for at least one minute.

### STEP 5

Turn the A/C on and allow the engine to idle for at least one minute.

### STEP 6

Drive the vehicle to complete the relearning process.

- The vehicle may need to be driven 10 miles or more to relearn the idle and fuel trim strategy.
- If you do not allow the engine to relearn its idle trim, the idle quality of your vehicle may be adversely affected until the idle trim is eventually relearned

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