



**2005-10 DODGE, CHRYSLER, JEEP
5.7, 6.1L HEMI
85MM, 90MM THROTTLE BODY
PART# 1781/1782**

INSTALLATION INSTRUCTIONS

TOOLS REQUIRED-8mm socket, ratchet, and short extension, anti-sieze compound.

!!!REMOVAL OF THE SIDE COVER WILL VOID WARRANTY!!!
With this throttle body you will be reusing the stock rubber gasket
and the four stock bolts that retain the throttle body.

- STEP 1** Disconnect negative battery terminal.
- STEP 2** Disconnect air temp sensor plug and throttle body control motor connector plug.
- STEP 3** Loosen clamps on air intake tube at throttle body and airbox. Remove tube.
- STEP 4** Remove the four bolts that secure the throttle body to intake manifold.
- STEP 5** Remove stock throttle body. The stock rubber gasket will be reused.
- STEP 6** Bolt on the BBK throttle body using the four stock bolts. On the 5.7L Hemi plastic intake manifolds, take extra care when reinstalling the mounting bolts. The 'speed nut' type threaded nuts can be easily stripped. Make sure the threads of the bolts are properly engaged with the nuts before tightening. A bit of anti-sieze on the bolt threads is advised.
- STEP 7** Reinstall the air intake tube to the throttle body and air box. Tighten clamps.
- STEP 8** Reconnect the air temp sensor and the throttle body control motor connector plug.
- STEP 9** Reconnect the negative battery terminal.