

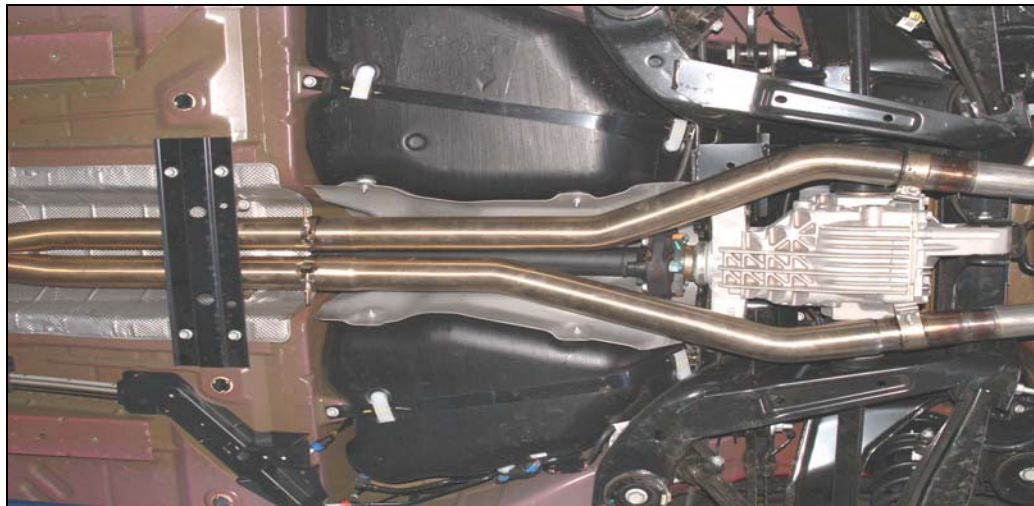


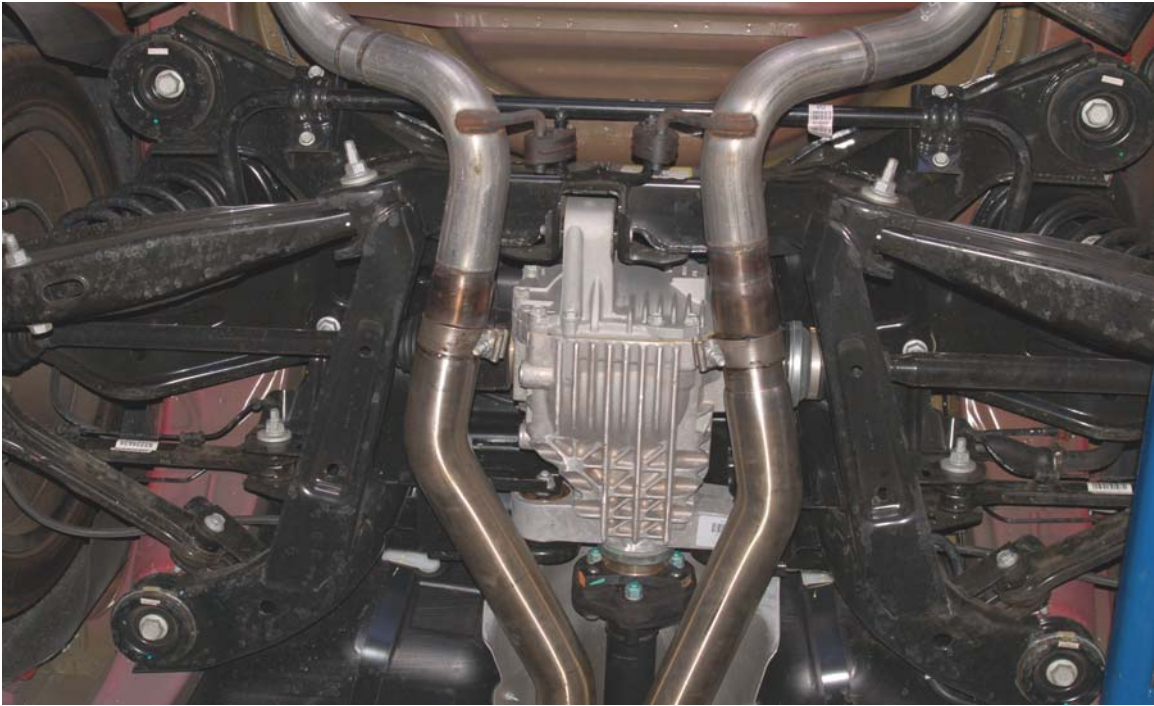
## 2010 CHEVY CAMARO V8/V6 HI-FLOW X PIPE PART# 4023, 4024

### INSTALLATION INSTRUCTIONS

**TOOLS REQUIRED-** 11, 15mm socket, ratchet, ½" spacer block. Sawsall or air powered cutoff wheel.

- STEP 1** Disconnect negative cable on battery in trunk. Place rag over trunk latch so lid won't latch with battery disconnected.
- STEP 2** Cut stock exhaust pipes 1 ½" forward of where the rearend cover bolts to the third member. Use sawsall or air powered cut off wheel to cut pipes.  
**See pictures.**
- STEP 3** Remove the four bolts that retain the flat black brace just forward of the rearend. Remove brace.
- STEP 4** Loosen and slide out of the way, the clamps at the front where the mid pipes connect to the stock resonator pipe section.
- STEP 5** Remove entire resonator pipe section.
- STEP 6** Reusing the stock clamps at the mid pipes, lift the BBK X pipe section into place and slide the stock clamps in place to support the front of the X pipe.
- STEP 7** Reinstall the flat black brace with the bolts but leave loose. This will support the back of the X pipe section while you assemble the rear pipe sections.
- STEP 8** Continue installing the rear pipe sections that will connect to the axle back portion of the system. Slide the supplied clamps onto the X pipe section and install the rear pipes to the X pipe and axle back pipes. The rear pipe with the shorter leg before the first bend is the passenger side.
- STEP 9** Using the supplied clamps at the axle back portion, connect the pipes together.
- STEP 10** Tighten the bolts at the flat black brace and place a ½" spacer under the X pipe section to begin securing the clamps,
- STEP 11** Position the rear pipe sections for best fit and tighten all clamps.
- STEP 12** Remove installed spacer under X pipe.
- STEP 13** Rear pipes are designed to fit the stock axle back portion of the exhaust system. When installing some aftermarket axle back systems, welding could be required at the rear connection point.
- STEP 14** Reconnect battery and start engine to check for leaks.





***Cut stock exhaust pipes 1 1/2" forward of where the rear cover bolts to the third member. Just forward of the clamp positions.***

