

# BBK 1-5/8" Shorty Header Part # 1515, 15150, 1525, 15250

#### INSTALLATION INSTRUCTIONS

**Step 1** Make sure engine is cool and disconnect negative battery terminal.

## ! CAUTION !

## Use extreme caution under vehicle

- **Step 2** Remove the hose clamp at the throttle body, unplug the mass air sensor if so equipped and remove hose assembly for access.
- **Step 3** Remove air injection tubes from passenger side \*(see note).
- **Step 4** Remove the spark plug wires and the spark plugs.
- **Step 5** Working from under the vehicle *(use caution)* remove the nuts connecting the h-pipes to the exhaust manifold and the nuts holding the mufflers to the h-pipe and slide the h-pipe back a few inches for clearance.
- **Step 6** Remove the stock exhaust manifolds and clean any gasket material from the heads. (Header removal and installation is from the inside of the engine compartment.)
- **Step 7** Using the gaskets provided start all the new header bolts before tightening the new headers to specs.
- **Step 8** Reverse previous steps to complete installation.

## NOTE

\*On 1994-95 models remove the steel EGR tube mounted on the passenger side header, kit 1525 & 15250 include new EGR tube assembly