



**1996-2004 GM 5.0/5.7/4.8/5.3/6.0L
Full Size Truck Headers
Part#s 4005/0,4006/0,4007/0**

I N S T A L L A T I O N I N S T R U C T I O N S

- Step 1** Disconnect the negative battery terminal and allow the engine to cool.
- Step 2** From beneath, remove the nuts that attach the Y-pipe to the factory exhaust manifolds.
- Step 3** Unbolt and remove the factory exhaust manifolds and the stock gaskets.
- Step 4** Clean any old gasket material off of the cylinder head. Use a scraper if necessary.
- Step 5** Using the factory stock hardware and the supplied gaskets install the BBK headers.
- Step 6** Using the factory stock hardware and the supplied gaskets, attach the Y-pipe to the BBK headers.
- Step 7** Using the supplied hardware, gaskets, and block-offs connect the EGR and AIR fittings to the BBK headers where applicable
- Step 8** After driving the vehicle and allowing it to cool a few times, go back and retighten the header bolts.