



**1996-2004 GM 5.0/5.7/4.8/5.3/6.0L  
Full Size Truck Headers  
Part#s 4005/0,4006/0,4007/0**

**I N S T A L L A T I O N   I N S T R U C T I O N S**

- Step 1**     Disconnect the negative battery terminal and allow the engine to cool.
- Step 2**     From beneath, remove the nuts that attach the Y-pipe to the factory exhaust manifolds.
- Step 3**     Unbolt and remove the factory exhaust manifolds and the stock gaskets.
- Step 4**     Clean any old gasket material off of the cylinder head. Use a scraper if necessary.
- Step 5**     Using the factory stock hardware and the supplied gaskets install the BBK headers.
- Step 6**     Using the factory stock hardware and the supplied gaskets, attach the Y-pipe to the BBK headers.
- Step 7**     Using the supplied hardware, gaskets, and block-offs connect the EGR and AIR fittings to the BBK headers where applicable
- Step 8**     After driving the vehicle and allowing it to cool a few times, go back and retighten the header bolts.