

2005-Up Mustang GT High Flow X-Pipes Part # 1769 and 1770

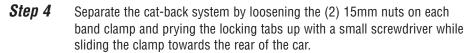
INSTALLATION INSTRUCTIONS

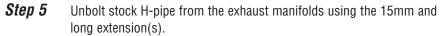
!CAUTION!

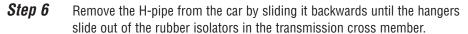
ALWAYS USE EXTREME CAUTION WHEN WORKING UNDERNEATH A VEHICLE. USE STURDY JACK STANDS PLACED ON A HARD LEVEL SURFACE. ALWAYS WEAR PROTECTIVE EYE WEAR.

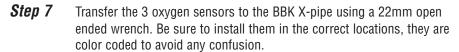
Tools Required: Jack, stands, 3/8" ratchet, long extension(s), 15mm deep socket, small flat screwdriver, 22mm open end wrench.

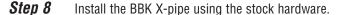
- **Step 1** Disconnect negative (–) battery terminal.
- **Step 2** Lift the vehicle as high as possible with jack and support with stands.
- **Step 3** Unplug the passenger side front, and the rear oxygen sensors. Do not remove the sensors from the pipe yet. This will be done after the pipe is removed from the car. The driver side sensor is located in the exhaust manifold. It does not need to be removed for this job.











- A. Guide the hangars into the rubber isolators in the cross member.
- B. Tighten the nuts that attach the X-pipe to the exhaust manifolds evenly from side to side. Verify that the pipe seats properly on the collector all the way around with no gaps.
- C. Pull the tailpipes forward by hand until they butt up against the X-pipe, then slide the band clamps forward and tighten them evenly. Inspect the tailpipes where they protrude past the rear bumper cover. If they are uneven, you can adjust this by loosening the band clamps then slipping the pipes further in or out of the band clamps until the desired results are achieved then tightening the band clamps.



Locking tabs



Disconnect tailpipes



Unbolt from exhaust manifolds

- **Step 9** Re-connect the oxygen sensors.
- **Step 10** Reconnect negative (–) battery terminal.

To maximize your vehicle's performance potential we recommend the following BBK PERFORMANCE products:

BBK HEADERS - 1612/16120

BBK THROTTLE BODY - 1763

BBK COLD AIR INDUCTION SYSTEM - 1736/17360

BBK PERFORMANCE UNDERDRIVE PULLEYS - 1653