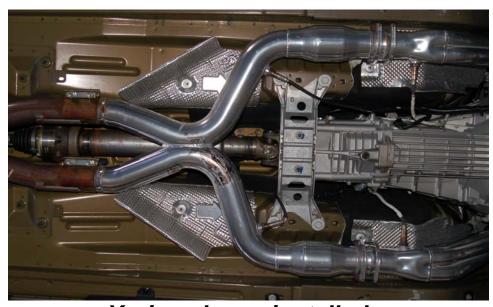


## 2011 FORD MUSTANG V6,V8 X-PIPES FOR FULL LENGTHS PART# 1461,1462,1655,1658

## INSTALLATION INSTRUCTIONS

TOOLS REQUIRED-13, 15mm sockets, ratchet, ¾" wrench, 22mm wrench.

- **STEP 1** Disconnect negative battery cable.
- STEP 2 With BBK Full Length headers (part #'s 1642/0/5 or 1633/0/5) installed, lift X-pipe in place.
- **STEP 3** Line up rear of X-pipe with stock barrel style clamps and slip clamps over reduced end of X-pipe.
- **STEP 4** Position X-pipe collector flanges up to headers, connect headers and X-pipe with studs supplied in the header kit.
- **STEP 5** Adjust position of exhaust system for fitment and clearance. Tighten clamps and collector nuts.
- **STEP 6** Remove rear O2 sensors from the stock midpipes.
- **STEP 7** Install rear O2 sensors in the BBK X-pipe.
- **STEP 8** Connect supplied O2 sensor extension wires to plugs at wire harness at the side of the trans. Connect the sensors.
- **STEP 9** Start engine and check for any exhaust leaks.



X-pipe shown installed Connects to stock rear barrel-style clamps