CAMARO/FIREBIRD HEADERS
1993 LT1 w/new Y pipe #1596/0
1994-5 LT1 w/new Y pipe #1567/0
1995-7 LT1 w/dual cats #1568/0

INSTALLATION INSTRUCTIONS

STEP 1 Disconnect negative cable

STEP 2 Raise vehicle and support on sturdy jackstands or place on vehicle lift.

STEP 3 Disconnect the steering shaft, remove exhaust manifold flange nuts at the collectors. Disconnect the slip fit connection behind the catalytic converters and remove the Y-pipe.

STEP 4 Remove the air tubes, spark plug wires and spark plugs. Disconnect oxygen sensor plugs from the harness at the top back of the engine.

STEP 5 Remove driverside exhaust manifold bolts and remove manifold from the top.

STEP 6 Remove passenger side EGR tube, dipstick, alternator and alternator bracket. Remove exhaust manifold bolts and then remove manifold out the bottom.

STEP 7 With the manifolds out of the vehicle, remove the oxygen sensors from the manifolds and install into the BBK headers.

STEP 8 Apply a small amount of hi temp gasket sealer to the supplied gaskets to insure a leak free install. Using supplied hardware, install the headers onto the engine.

STEP 9 With the headers inplace, reinstall the EGR tube, dipstick, alternator, air tubes, spark plugs and wires. Reconnect the steering shaft. Reconnect the oxygen sensor plugs.

NOTE: *Use of heatshielding may be needed for oxygen sensor wires and passenger side spark plug wires.*

STEP 10 Before installing the factory Y-pipe you must cut the passenger side exhaust tube just below the flex tube. Approx. 5 inches. This will allow the supplied slip tube to be put in place.

STEP 11 Install the supplied slip tube on to the modified Y-pipe and gently tighten using the supplied clamp to allow some movement for adjustment. Install Y-pipe and hand tighten the fasteners. Once proper fit is achieved, tighten all fasteners tight.

STEP 12 Reconnect battery cable and start engine to check for any leaks.