



2011 FORD MUSTANG GT REPLACEMENT X-PIPE PART# 1460

INSTALLATION INSTRUCTIONS

TOOLS REQUIRED-13, 15mm socket, ratchet. Blade screwdriver.

- STEP 1** Disconnect negative battery cable.
- STEP 2** Raise car up and safely support.
- STEP 3** Loosen barrel style clamps at the rear of stock H-pipe section.
- STEP 4** Support rear exhaust pipe sections behind H-pipe section.
- STEP 5** Loosen the clamps at the front of the H-pipe section where it connects to the catalytic converter pipes.
- STEP 6** Remove stock H-pipe section.
- STEP 7** With a blade screwdriver, lift the lock tabs on the barrel clamps and remove from the H-pipe.
- STEP 8** Slide the barrel clamps back onto the stock exhaust pipes.
- STEP 9** Lift the BBK X-pipe section into place and connect to the barrel clamps first.
- STEP 10** Position the front of the BBK X-pipe to make the connection to the catalytic converter pipes. You will have to unscrew the clamps all the way out.
- STEP 11** Position the front of the X-pipe up against the round end of the catalytic converter pipes to make the connection. Position the clamps in place and tighten the clamps enough to hold.
- STEP 12** Check the position of the exhaust system and make any adjustments up or down.
- STEP 13** When satisfied with the exhaust system placement, tighten the barrel style clamps.
- STEP 14** Now completely tighten the front clamps.
- STEP 15** Reconnect the battery and start engine to check for leaks. Sometimes the connection at the catalytic converter pipes can be a bit tricky to get to seal. If your having trouble with a leak there, just barely loosen the barrel style clamps and loosen the front clamps again to pull the X-pipe up to the converter pipes, then retighten the front clamps first, then the rear barrel style clamps.
- STEP 16** When satisfied, carefully lower car back down.



X-pipe installed