

INSTRUCTION SHEET

EVO Actuator Replacement

Read instructions before proceeding

NOTE: The original equipment supplier has replaced the EVO actuator with a direct connection. This pump assembly has the new direct connection hardware installed. Union fitting and connector tube makes the EVO actuator NOT Required. See instructions below.



This Direct Connection hardware is the new installation preference going forward by the manufacturer.

IMPORTANT: Tape electrical connector from EVO fitting to the wire harness assembly

INSTALLATION INSTRUCTIONS:

1. Remove power steering pump assembly from vehicle. *
2. Install power steering pump assembly into vehicle. *
3. Flush power steering system. *
4. Bleed power steering system. *
5. Tighten the connector tube to 28 N · m (20 lb. ft).

* For further information reference, consult TBC7903.

Learn more about steering parts on our website.