

EVO Actuator Replacement

Read instructions before proceeding

NOTE: The original equipment supplier has replaced the EVO actuator with a direct connection. This pump assembly has the new direct connection hardware installed. Union fitting and connector tube makes the EVO actuator **NOT** Required. See instructions below.



This Direct Connection hardware is the new installation preference going forward by the manufacturer.

IMPORTANT: Tape electrical connector from EVO fitting to the wire harness assembly

INSTALLATION INSTRUCTIONS:

1. Remove power steering pump assembly from vehicle. *
2. Install power steering pump assembly into vehicle. *
3. Flush power steering system. *
4. Bleed power steering system. *
5. Tighten the connector tube to 28 N · m (20 lb. ft).

* For further information reference, consult TBC7903.

Learn more about steering parts on our website.