

INSTRUCTION SHEET

FOR EFFECTIVE REPAIR, USE ALL PARTS IN KIT REGARDLESS OF ORIGINAL CONDITION

EVO/TFE Actuator Replacement

Read instructions carefully before proceeding.



- 1** Remove power steering pump assembly from vehicle.*

IMPORTANT: Tape electrical connector from EVO/TFE fitting to the wire harness assembly.

- 2** Remove EVO/TFE actuator and discharge fitting from the power steering pump assembly.

- 3** Clean area on pump assembly of dirt and debris.

- 4** Lubricate o-rings with power steering fluid. Install union fitting assembly into pump assembly.

Tighten the fitting assembly to 75 N·m (55 lb ft).

- 5** Lubricate o-ring with power steering fluid. Install connector tube to union fitting.

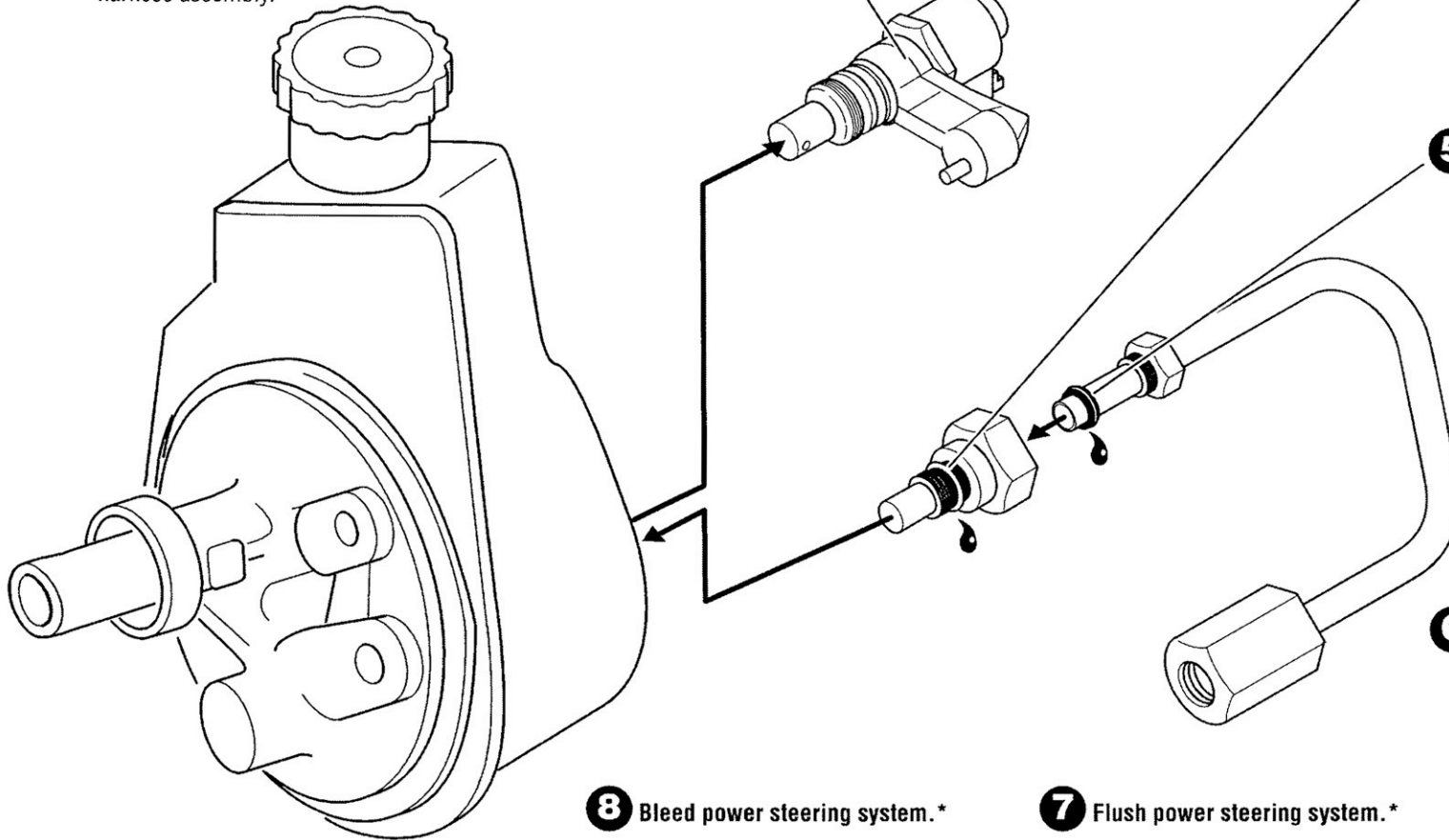
Tighten the connector tube to 28 N·m (20 lb ft).

NOTE: With installation of union fitting and connector tube the installation of EVO/TFE actuator and discharge fitting is not required.

- 6** Install power steering pump assembly into vehicle.*

- 8** Bleed power steering system.*

- 7** Flush power steering system.*



*Refer to dealership service manual.