BANKS FORD 6.0L POWERSTROKE <u>TUNER MODULE</u> Supplemental Instructions for Improved Harness Connector Retention FOR USE WITH SYSTEMS 61023, 63749, 63743, 63747, 63745 and 63748.

- **1.** Be sure both 46-pin harness connectors are fully seated and latched into their respective receptacles on the Banks module.
- 2. Install the supplied 1/8" wide x 11" long BLACK cable ties around each connector housing and locking lever as shown in Figures 1 & 2 below (one cable tie per connector).

- **3.** Before fully tightening, make sure the cable ties are situated below both rear lower corners (*Figure 1*) and also under the front rib/ridge of the connectors (*Figure 2*).
- 4. Securely tighten both cable ties and cut off any excess.



