ТОУОТА	FJ CRUISER	
Year	Brand Code	Category
2006-2014	TY	BD
Item	Part Number(s)	
Grille	08TY06FJBDXL	



# Installation Instruction: FJ Cruiser brackets accepting Baja Designs XL Light System

#### Parts Included:

2- Grille Brackets- Driver side & passenger side for XL

4- Mounting Bars

8- 3/8" Lock Nuts

8- Washers

**Tools Required:** Scissors, Phillips Screwdriver, Flathead Screwdriver, 3/8" wrench, saw, File

Anti-Seize-**ATTENTION** – Prior to installing nuts on grille studs add a small amount of Anti-Seize to studs.

### **Remove Factory Grille**

Step 1 - Remove screws (2) along top of factory grille. Figure 1A

Step 2 - Using flathead screwdriver pry pushpins by removing center component. Figure 1B

Step 3 - Using flathead screwdriver release friction fasteners (2). Figure 1C

Step 4 - Using flathead screwdriver pry white rivet clips free (3). Figure 1D









#### **Rotate the Factory Horn**

Step 1 - Remove the bolt securing horn to vehicle. Figure 2A

Step 2 - Bend or cut tab to the left of the horn (this prevents the horn from rotating) Figure 2B

Step 3 - Reinstall horn rotated as far left as possible. This will provide the clearance for the light. Figure 2C







### **Installing XL Bracket**

### Prepare the installation template for XL BRACKET.

Step 1 - Cut the outer edge of the installation templates (use scissors or knife). Then proceed with punching out the holes as identified. Cut the center of the installation template. **Figure 3A** 

Step 2 - Place template on grille so stud holes clear factory grille mesh. Secure installation template using tape. Verify your location will not interfere with vehicle components behind the grill by holding the grille up to the vehicle. Mark the locations inside the template to cut the factory grille.

- Passenger side template needs to be placed directly next to the T. Figure 3B
- Driver side template needs to be placed directly next to the A. Figure 3C





## **Cut grille**

Using a saw or other sufficient cutting tool cut the factory grille at marked locations. **Figure 4A** 



#### **Check for clearance**

Test fit bracket. Make sure plastic from factory grille has been removed so there is no risk of the plastic coming in contact with the light. **Figure 5A.** 

- Passenger side bracket needs to be placed directly next to the T. Figure 3B
- Driver side bracket needs to be placed directly next to the A. Figure 3C



### **Grille Bracket Installation**

Step 1- Proceed with installing mounting bars over studs and securing with washer and nut. Bracket should be tightened securely but not over tightened which can cause factory grille mesh to fatigue. **Figure 6A** 

### ATTENTION - Prior to installing nuts on grille studs add a small amount of Anti-Seize to studs

Step 2 - Follow lighting instructions (included with the lights) for light installation & wiring procedures.

Step 3 - Reverse steps 1-4 in grille removal to reinstall grille on the vehicle.



