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Toyota, Tacoma (05-On), 4Runner (09-On) S2 Wide Reverse Kit Instructions

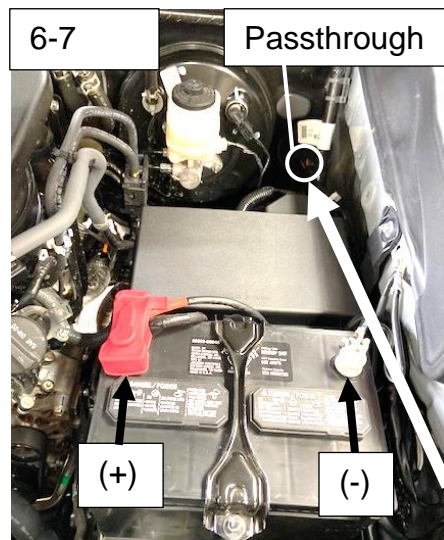
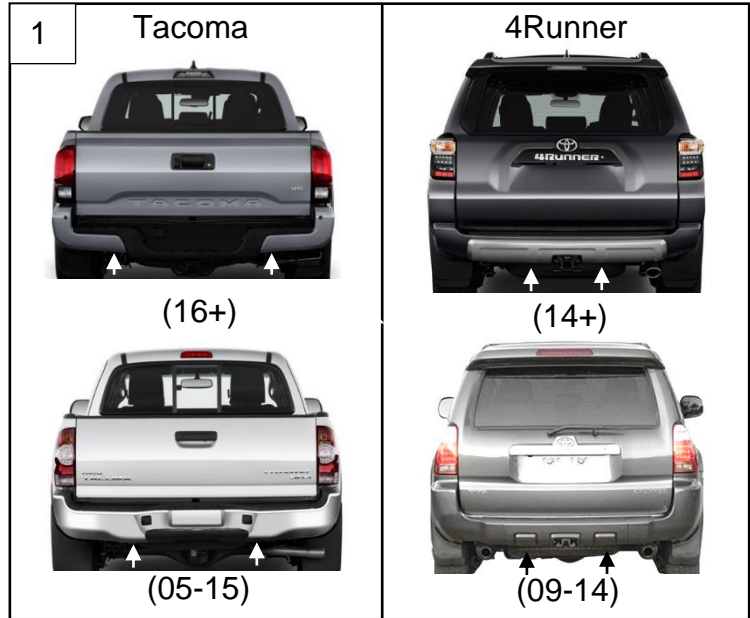


Toyota, Tacoma/4Runner S2 Reverse Kit Instructions

Tools Required

- 4mm Allen wrench
- 12mm or 10mm Socket wrench
- 3/4" Drill or Stepped drill

1. Locate the existing bolt mounting locations shown by the arrows on the right for your vehicle year.
2. Remove the 12mm or 10mm hex head bolt on the underside of the bumper (Models vary). Mount the S2 bracket with the bolt. (If there is no bolt present, alternate hardware is included to use the existing hole.)
3. Attach the light to one side of the bracket using the 4mm Allen wrench to tighten the housing bolt into the light. Serrated washers will be used in between the bracket and the light. Then thread in the opposite side housing bolt. Repeat for the other light.
4. With the provided splitter harness, plug in the passenger side light and route the harness across to the driver side along the inside of the rear bumper. Route the open end of the splitter harness forward along the frame rail and OEM harness.
5. Attach the 10 ft extension harness to the splitter and continue forward along the driver side frame rail following the OEM harness. Open the hood and lower the light plug end of the main harness down in-between the driver side inner fender and the engine. Attach to the extension harness and pull the slack into the engine compartment.
6. Route the switch lead of the harness to the firewall passthrough grommet next to the brake booster. Take a photo of the wiring on the switch to reference later. Remove the switch terminals from the switch, pierce a small hole in the passthrough grommet, and route switch wires through. Drill a hole in a desired dash location where there is clearance behind. Then, reattach switch terminals and mount the switch.
7. Attach positive ring terminal of the harness to the battery with the 10mm socket wrench. Then attach negative ring terminal. Tie the entire harness and relay away from all hot, sharp, and/or rotating components.



Re-torque all the fasteners after 100 miles.

Your install is now complete! Thank you for choosing Baja Designs.