

PART# 10501

## 1999- CURRENT FORD SUPER DUTY F250 / F350



\*\*\*Please refer to drawings on the back of this sheet\*\*\*

The Backrack is secured to your truck with a pair of Stake Pocket Bolts specifically designed for your make and model of truck. These bolts mount into each of the two front stake pockets. The Backrack assembly sits on the bed rails of your truck and is secured to these Stake Pocket Bolts. If your truck has a BEDLINER we suggest you remove it to install the Stake Pocket Bolts.

### STEP 1: Install the Stake Pocket Bolts into the front stake pockets.

- 1) Remove the plastic inserts covering the front stake pockets.
- 2) On some models the cover is not removable. In this case you must trim the plastic with a knife or dremel tool to expose the stake pocket.
- 3) Insert the Stake Pocket Bolt into the stake pocket. The large 3/4" flat washer sits against the inside wall of the stake pocket, inside the stake pocket. ( see photo and drawing ).
- 4) Secure to stake pocket using 3/4" flat washer, lock washer, and Jam nut.

### STEP 2: Place Rail Plates on to bed rail. over Stake Pocket Bolt.

The large rectangular plates with a bend on each side are the Rail Plates. These provide stability to the bed rail. The plastic trim on the bed rail is an insufficient base on which to secure the Backrack. The Rail Plates provide a wide and secure base of the Backrack to sit.

- 1) Place the Rail Plate on the bed rail. The threaded portion of the Stake Pocket Bolt will protrude above and through the hole in the Rail Plate.

### STEP 3: Attach the Railmount Brackets to the Backrack Frame.

- 1) Drop the tailgate and lay the Backrack on the tailgate ( decals up ) with long tube nearest you.
- 2) Slide Railmount Bracket on to end of tube so the oblong slot aligns with hole in end of tube.
- 3) Secure to Backrack with W' bolt assembly ( W' x 3-1/2" Bolt, lock washer, flat washer, nut).
- 4) Do not tighten at this time. Keep loose for adjustment later in installation.
- 5) There is a LH & RH Railmount Bracket. Refer to photos for proper fit.

### STEP 4: Place Backrack assembly c/w Railmount Brackets attached on to bed rail.

- 1) Place the Backrack assembly on the bed rails. It will be sitting on the Rail Plates.
- 2) The threaded portion of the Stake Pocket Bolt will be protruding through the holes.
- 3) Secure the assembly to the truck using the 5/8" flat washer, lock washer and nut.
- 4) DO NOT OVER TIGHTEN! The plastic on the bed rail will compress. This is normal.
- 5) Tighten until the lock washer begins to compress. Use your discretion.

### STEP 5: Center Backrack behind cab and tighten all fasteners.

- 1) Stand at the rear of the truck and visually center the Backrack behind the cab.
- 2) Finish the installation by tightening all nuts and bolts.
- 3) DO NOT OVERTIGHTEN THE STAKE POCKET BOLTS.
- 4) The 1/2" bolt assembly should be tightened as firmly as possible with an extension handle.

place bolt into pocket & secure



place Rail Plate over pocket bolt



attach Railmount Bracket to Backrack Frame



place Backrack c/w Railmount Bracket on to Rail Plate and secure to Stake Pocket Bolt

