



NOTE: This pod was designed for Full Sweep and Short Sweep Electric Gauges. Installing Mechanical Gauges may require additional

modifications that are not covered here.

Component	Picture	Qty.
Pod	Sie	1
Gauge Holder	0	2
Gasket strip		4
Rubber mat		1
#10 X 3/4" Screw	Commo	1
#10 Washer	0	1
#6 x 5/16, Screw	Number of the Control	4
#6 Star washer		4

Tools Required for Installation	
Trim removal tool (step 4)	Scissors
Drill	3/32" drill bit
#2 Phillips Screw Driver	5/32" drill bit
For installation step #7 additional tools may be required	





POD PREPARATION

	Description	Picture
1	Attach the gasket strips to the pod. The four strips, as shipped, are each 7 1/2" long. Cut the strips to the following lengths: Left and right: 6 3/4 in Front (closest to the shifter): 6in Back (farthest away from shifter): 7.5in Remove the liner from the adhesive backing and attach the gasket strip to the pod. The strips are being attached to the underside of the pod.	Gasket strips placed on edges.
2A	Insert each of the gauge holders into the pod. It does not matter what gauge holder goes into what location in the pod. It also does not matter at what orientation the gauge holder is inserted into the pod. The mounting bracket is integrated into the gauge holder.	





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Secure each gauge holder using the #6 x 5/16" self tapping screws and lock washers

Turn the pod over. There are two "dimples" for each gauge holder already provided that can be drilled for optional screw installation.

- Pre-drill each "dimple" using a 3/32" drill bit.
- Finish using a 5/32" drill bit.

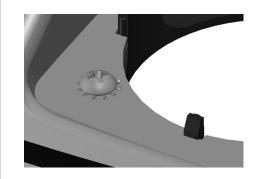
Remove gauge holders before drilling.



2B

Using the supplied #6 screws and star washers, attach the gauge holders to the pod.

Maximum TORQUE: Not to exceed 5 in/lbs



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Insert a gauge in each gauge holder. Install the gauge to the gauge holder, using the mounting hardware that came with each gauge.

Maximum TORQUE: Not to exceed 5 in/lbs



At this point set the gauge/pod/gauge holder assembly aside.





4	Using trim removal tool, remove the rubber mat in the center console plate. TRIM REMOVAL TOOL: We used a home made version. Made from non-marring material, like Nylon or Delrin	
5	Using trim removal tool, remove the existing center console plate (Follow vehicle manufacturers recommendation).	
6	Turn the center console plate over and unplug the connector of the vehicle harness. That will allow you to remove the center console plate from the car.	





7	For the installation of Full Sweep Electric gauges: (or any gauge equipped with a connector too large to pass through original holes) It maybe necessary to open the existing rectangular hole (closest to the shifter) in order to pass existing gauge connectors. Suggested size: 5/8in x 3/4in	
8	Route each of the gauge harnesses and attach the respective connectors to the respective gauge.	No Picture
9	Lay the face-plate/pod/gauge assembly in the center console. Using the provided #10 washer and screw, attach the face-plate/pod/gauge assembly by tightening the screw. (WIRE HARNESSES ARE NOT SHOWN IN THIS PICTURE) Maximum TORQUE: Not to exceed 5 in/lbs	

NOTE:

Once the pod is attached to the center console, there will be a "reveal", (a small gap) around its perimeter due to the gasket strips at the under side





10	Plug the vehicle harness back into the mating connector on the center console plate.	
11	Turn the center console over up right and install back into the vehicle Take care not to pinch wire harnesses	No Picture
12	Insert the rubber mat into the tray.	